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(54) Title: FURTHER ANTHRAQUINONES WITH BIOLOGICAL ACTIVITY

(57) Abstract

Novel substituted anthracene-9,10-diones and their use in the inhibition of telomerase activity and/or in the treatment of cancer.

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FURTHER ANTHRAQUINONES WITH BIOLOGICAL ACTIVITY

The present invention relates to anthraquinone compounds, processes for their production and their use as inhibitors of telomerase.

5       Eukaryotic cells contain chromosomes which divide and replicate during cell division. The ends of the chromosomes - telomeres - comprise tandem repeats of simple DNA sequences. These telomeric repeat sequences are essential for replication although in most normal cell  
10      types the length of the telomere is shortened by the process of replication. Cell senescence is closely correlated with a progressive reduction in the number of these repeats, and it is believed that senescence may be caused by a failure to maintain the length of the  
15      telomeres.

Further evidence for this can be found in the fact that germ cells and immortalized cancer cells do not suffer the same reduction in the length of telomeres during cell division, due to the activity in these cells of the  
20      telomerase enzyme. This enzyme is a ribonuclear protein containing an RNA template for the synthesis of the tandem repeat units of the telomeres.

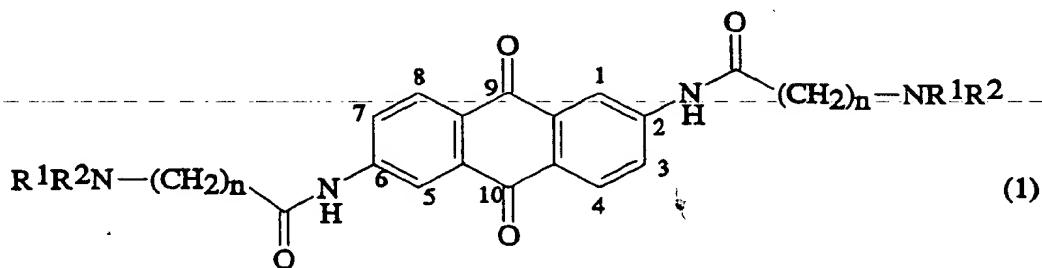
Almost all tumor cells have shortened telomeres, which are maintained at constant length and are associated with  
25      chromosome instability and cell immortalization. The enzyme telomerase adds the telomeric repeat sequences onto telomere ends, ensuring the net maintenance of telomere length in tumor cells resulting in successive rounds of cell division (D. Sun et al, J.Med. Chem., 40:2113-2116  
30      (1997)).

Telomerase activity can be found in about 85 to 90% of human tumour cell types, including leukaemias, small cell and non-small cell lung cancer, myeloma, lymphoma, prostate, colon, head and neck, melanoma, Hepatocellular carcinoma, bladder, ovarian, breast and gastric cancers.  
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WO91/00265 (Neidle et al) discloses anti-cancer agents which are anthraquinones of formula (1):



in which n is 1, 2 or 3; and R<sup>1</sup> and R<sup>2</sup> are each independently an ethyl, hydroxyethyl or hydroxymethyl group; or R<sup>1</sup> and R<sup>2</sup>, together with the nitrogen atom to which they are attached, form a cyclic group which is a 1-piperidino, 2- or 4-(2-hydroxyethyl)-1-piperidino, 2-hydroxymethyl-1-piperidino, 4-(2-hydroxyethyl)- or 4-methyl-1-piperazino, or 4-morpholino group; or a pharmaceutically acceptable salt thereof.

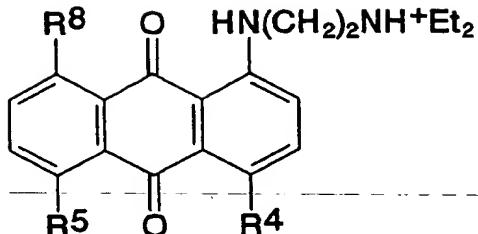
Agbandje et al, J. Med. Chem., 35: 1418-1429 (1992) describes 9,10-anthraquinones which are examples of the compounds of formula (1) above and allegedly have potential as anticancer agents.

Tanious et al, Biochem., 31: 11632-11640 (1992) describes DNA-binding agents which are examples of the 9,10-anthraquinones of formula (1) above and four 9,10-anthraquinones of formula (2):

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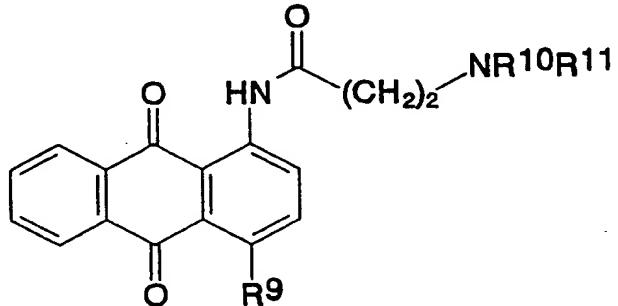
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in which firstly R<sup>4</sup>, R<sup>5</sup> and R<sup>8</sup> are all hydrogen, or in the  
10 other three compounds one of R<sup>4</sup>, R<sup>5</sup> and R<sup>8</sup> is NH(CH<sub>2</sub>)<sub>2</sub>NH<sup>+</sup>Et<sub>2</sub>  
while the other two of R<sup>4</sup>, R<sup>5</sup> and R<sup>8</sup> are hydrogen.

Collier and Neidle, J. Med. Chem., 31: 847-857 (1988)  
describes a series of 1- and 1,4-substituted  
amidoanthraquinones of formula (3) that bind to DNA (and  
15 thus can be cytotoxic).

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in which R<sup>10</sup> and R<sup>11</sup> are each independently an ethyl group;  
or R<sup>10</sup> and R<sup>11</sup> together with the nitrogen atom to which they  
are attached represent a heterocyclic group which is a 1-  
piperidino, 4-hydroxypropyl-1-piperazino or 2-  
30 hydroxyethyl-1-piperidino group; R<sup>9</sup> is hydrogen or  
NHCO(CH<sub>2</sub>)<sub>2</sub>NR<sup>10</sup>R<sup>11</sup>, in which R<sup>10</sup> and R<sup>11</sup> are as defined above.

Some of the compounds of formulae (1), (2) and (3)  
above have been proposed as anti-cancer agents although to  
date none have been developed beyond in vitro studies  
35 because they have been found to have only moderate

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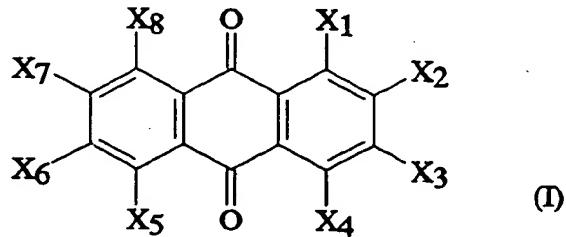
activity in conventional *in vivo* tumour cell lines, and moderate activity against animal models for cancer (Agbandje, M. PhD thesis, University of London, 1989).

However we have investigated compounds within the scope of formulae (1) and (3) above and surprisingly found that these compounds are inhibitors of telomerase. These findings have enabled us to develop novel compounds which also have this activity. The anthraquinones of formula I and II of the present invention have extended planar aromatic groups suitable for intercalation, together with at least one side-chain, each having a planar group at one end such as an amide which is itself attached to the aromatic chromophore, together with a neutral amine or cationic group at the other end. The compounds of the present invention preferably have two side-chains.

Thus in a first aspect the present invention provides novel anthraquinones of the formula I and pharmaceutically acceptable acid addition salts and quaternary ammonium salts thereof:

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in which:

each of X<sub>1</sub>, X<sub>4</sub>, X<sub>5</sub> and X<sub>8</sub>, which are the same or different, is H, HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>1</sup>R<sup>2</sup>, OH, an unsubstituted or substituted alkyl group, an amino or substituted amino group or halogen, provided that at least one of X<sub>1</sub>, X<sub>4</sub>, X<sub>5</sub> and X<sub>8</sub> is HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>1</sup>R<sup>2</sup>, and at most three of X<sub>1</sub>, X<sub>4</sub>, X<sub>5</sub> and X<sub>8</sub> are HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>1</sup>R<sup>2</sup>, and provided that when X<sub>1</sub> and X<sub>4</sub> are both HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>1</sup>R<sup>2</sup> X<sub>5</sub> or X<sub>8</sub> is HNCO(CH<sub>2</sub>)<sub>n</sub>R<sup>1</sup>R<sup>2</sup>;

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each of R<sup>1</sup> and R<sup>2</sup>, which are the same or different, is an unsubstituted or substituted alkyl group or R<sup>1</sup> and R<sup>2</sup> together with the nitrogen atom to which they are attached represent a substituted or unsubstituted heterocyclic group, and n is an integer of from 1 to 6;

each of X<sub>2</sub>, X<sub>3</sub>, X<sub>6</sub> and X<sub>7</sub>, which are the same or different, is H, an unsubstituted or substituted alkyl group or halogen; provided that:

when X<sub>1</sub> is HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>1</sup>R<sup>2</sup>, each of X<sub>2</sub> to X<sub>8</sub> is hydrogen and n is 2, either R<sup>1</sup> and R<sup>2</sup> do not both represent ethyl, or R<sup>1</sup> and R<sup>2</sup> together with the nitrogen atom to which they are attached do not represent piperidino or 2-hydroxymethyl-piperidino.

Preferably, when more than one of X<sub>1</sub>, X<sub>4</sub>, X<sub>5</sub> and X<sub>8</sub> is HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>1</sup>R<sup>2</sup> each group R<sup>1</sup> is the same and each group R<sup>2</sup> is the same.

Preferably, the anthraquinones of formula I contain two HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>1</sup>R<sup>2</sup> groups. More preferably, X<sub>1</sub> and X<sub>5</sub> or X<sub>1</sub> and X<sub>8</sub> are HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>1</sup>R<sup>2</sup>. Still more preferably, each of X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>6</sub>, X<sub>7</sub> and X<sub>8</sub> is hydrogen and X<sub>1</sub> and X<sub>5</sub> are HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>1</sup>R<sup>2</sup> or each of X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> and X<sub>7</sub> is hydrogen and X<sub>1</sub> and X<sub>8</sub> are HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>1</sup>R<sup>2</sup>. Preferably R<sup>1</sup> and R<sup>2</sup> are methyl, n-propyl, i-propyl, n-butyl, i-butyl or t-butyl. More preferably R<sup>1</sup> and R<sup>2</sup> are the same or R<sup>1</sup> and R<sup>2</sup> together with the nitrogen atom to which they are attached form a heterocyclic group. Preferably the heterocyclic group is a 4 to 8 membered ring, for example a hexamethyleneimino, heptamethyleneimino, azetidino, pyrrolidino, morpholino or 1-piperidino group which is unsubstituted or substituted with at least one C<sub>1</sub>-C<sub>6</sub> alkyl group and/or at least one hydroxy group. More preferably, the heterocyclic group is an unsubstituted hexamethyleneimino, heptamethyleneimino, azetidino, pyrrolidino, morpholino or piperidino group or a 2-

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hydroxymethyl-piperidino group. The heterocyclic group may be a bicyclic ring such as an azabicyclo octano ring, for example 1,3,3-trimethyl-6-azabicyclo[3.2.1]octano. Preferably n is an integer of from 1 to 4, for example 1, 5 2 or 3, most preferably 2.

If R<sup>1</sup> and R<sup>2</sup> are not the same, preferably at least one of R<sup>1</sup> and R<sup>2</sup> is hydrogen or C<sub>1</sub> to C<sub>6</sub> alkyl. Most preferably at least one of R<sup>1</sup> and R<sup>2</sup> is hydrogen, methyl or ethyl. For example, R<sup>1</sup> is 2-hydroxyethyl and R<sup>2</sup> is ethyl, R<sup>1</sup> is 10 methyl and R<sup>2</sup> is hydrogen, R<sup>1</sup> is CH<sub>2</sub>CH<sub>2</sub>N(C<sub>2</sub>H<sub>5</sub>)<sub>2</sub> and R<sup>2</sup> is methyl or R<sup>1</sup> is CH<sub>2</sub>CH<sub>2</sub>NHCH<sub>3</sub> and R<sup>2</sup> is methyl.

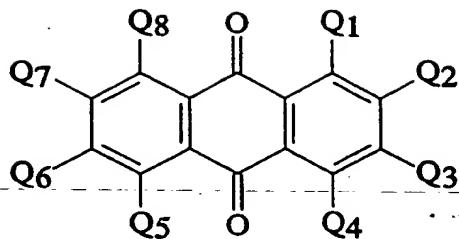
A substituted or unsubstituted alkyl group typically contains 1 to 6 carbon atoms, for example methyl, n-propyl, i-propyl, n-butyl, i-butyl or t-butyl. Suitable 15 substituents include OH, halogen, NH<sub>2</sub>, N(C<sub>1</sub>-C<sub>6</sub> alkyl)H and N(C<sub>1</sub>-C<sub>6</sub> alkyl)<sub>2</sub>. Typically a substituted alkyl group has from 1 to 6 substituents. Preferred substituted alkyl groups include trifluoromethyl, N(C<sub>1</sub>-C<sub>6</sub> alkyl)H such as N(CH<sub>3</sub>)H and N(C<sub>1</sub>-C<sub>6</sub> alkyl)<sub>2</sub> such as N(C<sub>2</sub>H<sub>5</sub>)<sub>2</sub>. Halogen is 20 typically F, Cl, Br or I, preferably F.

An amino group is a -NH<sub>2</sub> group and a substituted amino group is typically a -NHR. Typically R is a substituted or unsubstituted alkyl group and preferably contains 1 to 6 carbon atoms, for example methyl, n-propyl, i-propyl, n-butyl, i-butyl or t-butyl. Suitable substituents include 25 OH and/or halogen. Typically a substituted alkyl group has from 1 to 6 substituents.

In a second aspect the present invention provides compounds of the formula II and pharmaceutically acceptable acid addition salts or quaternary ammonium salts thereof:

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in which:

10 each of  $Q_2$ ,  $Q_3$ ,  $Q_6$  and  $Q_7$ , which are the same or different, is H,  $\text{HNCO}(\text{CH}_2)_n\text{NR}^3\text{R}^4$ , an unsubstituted or substituted alkyl group, an amino or substituted amino group or halogen, provided that at least one of  $Q_2$ ,  $Q_3$ ,  $Q_6$  and  $Q_7$  is  $\text{HNCO}(\text{CH}_2)_n\text{NR}^3\text{R}^4$ , and at most three of  $Q_2$ ,  $Q_3$ ,  $Q_6$  and  $Q_7$  are  $\text{HNCO}(\text{CH}_2)_n\text{NR}^3\text{R}^4$  and provided that when  $Q_2$  and  $Q_6$  are both  $\text{HNCO}(\text{CH}_2)_n\text{NR}^3\text{R}^4$   $Q_3$  or  $Q_7$  is  $\text{HNCO}(\text{CH}_2)_n\text{R}^3\text{R}^4$ ;

15 each of  $R^3$  and  $R^4$ , which are the same or different, is an unsubstituted or substituted alkyl group or  $R^3$  and  $R^4$  together with the nitrogen atom to which they are attached  
20 represent a substituted or unsubstituted heterocyclic group, and  $n$  is an integer of from 1 to 6;

each of  $Q_1$ ,  $Q_4$ ,  $Q_5$  and  $Q_8$ , which are the same or different is H, OH, an amino or substituted amino group, an unsubstituted or substituted alkyl group or halogen.

25 Preferably, when more than one of  $Q_2$ ,  $Q_3$ ,  $Q_6$  and  $Q_7$  is  $\text{HNCO}(\text{CH}_2)_n\text{NR}^3\text{R}^4$  each group  $R^3$  is the same and each group  $R^4$  is the same.

30 Preferably, the anthraquinones of formula II contain two  $\text{HNCO}(\text{CH}_2)_n\text{NR}^3\text{R}^4$  groups. Preferably  $R^3$  and  $R^4$  are methyl, n-propyl, i-propyl, n-butyl, i-butyl or t-butyl or hydroxyethyl. More preferably  $R^3$  and  $R^4$  are the same or  $R^3$  and  $R^4$  together with the nitrogen atom to which they are attached form a heterocyclic group. Preferably the heterocyclic group is a 4 to 8 membered ring, for example a hexamethyleneimino, heptamethyleneimino, azetidino,

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- pyrrolidino, morpholino or piperidino group which is unsubstituted or substituted with at least one C<sub>1</sub>-C<sub>6</sub> alkyl group and/or at least one hydroxy group. More preferably, the heterocyclic group is an unsubstituted
- 5 hexamethyleneimino, heptamethyleneimino, azetidino, pyrrolidino, morpholino or piperidino group or a hydroxymethyl-piperidino group. The heterocyclic group may be a bicyclic ring such as an azabicyclo octano ring, for example 1,3,3-trimethyl-6-azabicyclo[3.2.1]octano.
- 10 Preferably n is an integer of from 1 to 4, for example 1, 2 or 3, most preferably 2.

If R<sup>3</sup> and R<sup>4</sup> are not the same, preferably at least one of R<sup>3</sup> and R<sup>4</sup> is hydrogen or C<sub>1</sub> to C<sub>6</sub> alkyl. Most preferably at least one of R<sup>3</sup> and R<sup>4</sup> is hydrogen, methyl or ethyl.

15 For example, R<sup>3</sup> is 2-hydroxyethyl and R<sup>4</sup> is ethyl, R<sup>3</sup> is methyl and R<sup>4</sup> is hydrogen, R<sup>3</sup> is CH<sub>2</sub>CH<sub>2</sub>N(C<sub>2</sub>H<sub>5</sub>)<sub>2</sub> and R<sup>4</sup> is methyl or R<sup>3</sup> is CH<sub>2</sub>CH<sub>2</sub>NHCH<sub>3</sub>, and R<sup>4</sup> is methyl.

A substituted or unsubstituted alkyl group typically contains 1 to 6 carbon atoms, for example methyl, n-propyl, i-propyl, n-butyl, i-butyl or t-butyl. Suitable substituents include OH, halogen, NH<sub>2</sub>, N(C<sub>1</sub>-C<sub>6</sub> alkyl)H and N(C<sub>1</sub>-C<sub>6</sub> alkyl)<sub>2</sub>. Typically a substituted alkyl group has from 1 to 6 substituents. Preferred substituted alkyl groups include trifluoromethyl, N(C<sub>1</sub>-C<sub>6</sub> alkyl)H such as N(CH<sub>3</sub>)H and N(C<sub>1</sub>-C<sub>6</sub> alkyl)<sub>2</sub>, such as N(C<sub>2</sub>H<sub>5</sub>)<sub>2</sub>. Halogen is typically F, Cl, Br or I, preferably F.

An amino group is a -NH<sub>2</sub> group and a substituted amino group is typically a -NHR or -NR<sub>2</sub> in which the two groups R may be same or different. Typically R is a substituted or unsubstituted alkyl group and preferably contains 1 to 6 carbon atoms, for example methyl, n-propyl, i-propyl, n-butyl, i-butyl or t-butyl. Suitable substituents include OH and/or halogen. Typically a substituted alkyl group has from 1 to 6 substituents.

35 The skilled person will appreciate that the

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anthraquinones of the invention are symmetrical and that, for example an anthraquinone of formula (I) in which  $X_4$  and  $X_8$  are both  $\text{HNCO}(\text{CH}_2)_n\text{NR}^1\text{R}^2$  corresponds to an anthraquinone of formula (I) in which  $X_1$  and  $X_5$  are both  $\text{HNCO}(\text{CH}_2)_n\text{NR}^1\text{R}^2$ , 5 an anthraquinone of formula (I) in which  $X_4$  and  $X_5$  are both  $\text{HNCO}(\text{CH}_2)_n\text{NR}^1\text{R}^2$  corresponds to an anthraquinone of formula (I) in which  $X_1$  and  $X_8$  are both  $\text{HNCO}(\text{CH}_2)_n\text{NR}^1\text{R}^2$  and that an anthraquinone of formula (II) in which  $Q_3$  and  $Q_6$  are both  $\text{HNCO}(\text{CH}_2)_n\text{NR}^3\text{R}^4$  corresponds to an anthraquinone of formula 10 (II) in which  $Q_2$  and  $Q_7$  are both  $\text{HNCO}(\text{CH}_2)_n\text{NR}^3\text{R}^4$ .

Preferably, the anthraquinones of formulae I and II are symmetrical. For example, in anthraquinones of formula I the groups  $X_1$  and  $X_5$ ,  $X_2$  and  $X_6$ ,  $X_3$  and  $X_7$ , and  $X_4$  and  $X_8$  are the same or the groups  $X_1$  and  $X_8$ ,  $X_2$  and  $X_7$ ,  $X_3$  and  $X_6$  and  $X_4$  and  $X_5$  are the same and in anthraquinones of formula II the groups  $Q_1$  and  $Q_5$ ,  $Q_2$  and  $Q_6$ ,  $Q_3$  and  $Q_7$  and  $Q_4$  and  $Q_8$  are the same or the groups  $Q_1$  and  $Q_8$ ,  $Q_2$  and  $Q_7$ ,  $Q_3$  and  $Q_6$  and  $Q_4$  and  $Q_5$  are the same.

The invention also provides a method for inhibiting 20 the activity of telomerase in a cell in which telomerase is active which comprises adding to the cell or its environment an effective amount of an anthraquinone of formula I or II or a pharmaceutically acceptable acid addition salt or quaternary ammonium salt thereof.

25 The invention also provides anthraquinones of the formula I or II, a pharmaceutically acceptable acid addition salt or quaternary ammonium salt thereof or pharmaceutical compositions thereof for use in the treatment of the human or animal body, particularly for the treatment of cancers.

The invention further provides the use of 30 anthraquinones of formula I or II or a pharmaceutically acceptable acid addition salt or quaternary ammonium salt thereof for the manufacture of a medicament for inhibiting the activity of telomerase and/or for treating cancer.

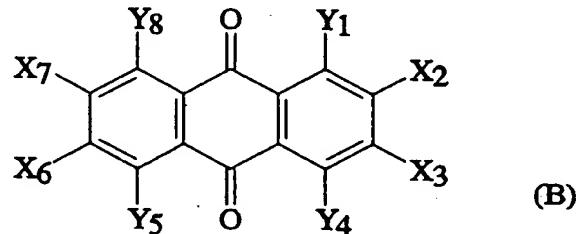
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The invention further provides a process for the production of an anthraquinone of formula I or II as defined above which comprises aminolysis of a mono- or bis-( $\omega$ -haloalkylcarboxamido)-substituted anthraquinone or, 5 alternatively, acylation of a mono- or diaminoanthraquinone with a  $\omega$ -aminoalkylalkanoic acid or a derived acylating derivative.

Thus, the present invention provides a process for the production of an anthraquinone of formula I or II, 10 which process comprises:

- i) reacting an intermediate of formula B:

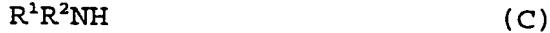
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in which:

20 each of Y<sub>1</sub>, Y<sub>4</sub>, Y<sub>5</sub> and Y<sub>8</sub>, which are the same or different, is H, HNCO(CH<sub>2</sub>)<sub>n</sub>Z, OH, an unsubstituted or substituted alkyl group or halogen, provided that at least one of Y<sub>1</sub>, Y<sub>4</sub>, Y<sub>5</sub> and Y<sub>8</sub> is HNCO(CH<sub>2</sub>)<sub>n</sub>Z, wherein Z is a leaving group and n is an integer of from 1 to 6, and X<sub>2</sub>,  
25 X<sub>3</sub>, X<sub>6</sub> and X<sub>7</sub> are as defined above for the anthraquinones of formula I;

with the compound of formula (C):

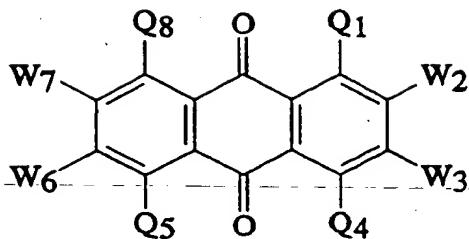


wherein R<sup>1</sup> and R<sup>2</sup> are as defined above for the 30 anthraquinones of formula I; or  
ii) reacting a intermediate of formula (A):

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5



(A)

in which:

- 10 each of  $W_2$ ,  $W_3$ ,  $W_5$  and  $W_7$ , which are the same or different, is H,  $HNCO(CH_2)_nZ$ , an unsubstituted or substituted alkyl group or halogen, provided that at least one of  $W_2$ ,  $W_3$ ,  $W_6$  and  $W_7$ , is  $HNCO(CH_2)_nZ$  wherein Z is a leaving group and n is an integer of from 1 to 6, and  $Q_1$ ,
- 15  $Q_4$ ,  $Q_5$  and  $Q_8$  are as defined above for the anthraquinones of formula II;
- with a compound of formula (D):



20

wherein  $R^3$  and  $R^4$  are as defined above for the anthraquinone of formula II.

Suitable leaving groups, Z, include halogen, for example F, Cl, Br, I and sulfonate esters of formula  $-OSO_2R$  where R is C<sub>1-6</sub> alkyl, aralkyl or aryl, or other functionalities which can be replaced by aminolysis. Chlorine is a particularly preferred leaving group.

The intermediate of formula (B) can be obtained using the method described in Collier and Neidle, J. Med. Chem., 31: 847-857 (1988). The intermediate of formula (A) can be obtained using the method described in Agbandje et al., J. Med. Chem. 35: 1418-1429 (1992). Further suitable intermediates can be readily obtained using established synthetic procedures for ring-substituted anthraquinones, as described in Bayer, Methoden der Organischen Chemie

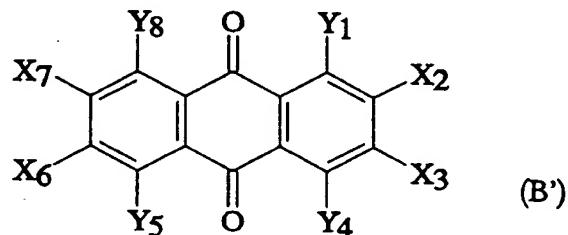
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7/3c, Verlag, page 111 (1974), and in Zagotto et al., Bioorg. Med. Chem. Lett. 2: 659 (1992). Other anthraquinone derivatives for use as starting materials are available from published synthetic methods, or by ready adaption thereof, or from commercial sources.

The present invention also provides a process for producing anthraquinones of formula (I) in which at least two of  $X_1$ ,  $X_4$ ,  $X_5$  and  $X_8$  are  $\text{HNCO}(\text{CH}_2)_n\text{R}^1\text{R}^2$  and in which at least two of the groups  $R^1$  are not the same and/or at least two of the groups  $R^2$  are not the same, which process comprises:

(i) reacting an intermediate of formula (B'):

15



20 in which:

each of  $Y_1$ ,  $Y_4$ ,  $Y_5$  and  $Y_8$ , which are the same or different is, H,  $\text{HNCO}(\text{CH}_2)_n\text{Z}$ , OH, an unsubstituted or substituted alkyl group, an amino or substituted amino group, halogen or  $\text{NO}_2$ , provided that at least one of  $Y_1$ ,  $Y_4$ ,  $Y_5$  and  $Y_8$  is  $\text{HNCO}(\text{CH}_2)_n\text{Z}$  and at least one of  $Y_1$ ,  $Y_4$ ,  $Y_5$  and  $Y_8$  is  $\text{NO}_2$ , wherein Z is a leaving group and n is an integer of from 1 to 6, and  $X_2$ ,  $X_3$ ,  $X_6$  and  $X_7$  are as defined above; with a compound of formula (C):

30



wherein  $R^1$  and  $R^2$  are as defined above to convert the or each group  $\text{HNCO}(\text{CH}_2)_n\text{Z}$  to a group  $X_1$ ,  $X_4$ ,  $X_5$  or  $X_8$  which is  $\text{HNCO}(\text{CH}_2)_n\text{NR}^1\text{R}^2$  as defined in claim 1;

35 (ii) converting the or each group  $\text{NO}_2$  group to an  $\text{NH}_2$  group;

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(iii) reacting the product of step (ii) with  $Z(CH_2)_nCOZ$  wherein Z is a leaving group and n is an integer of from 1 to 6, to convert the or each  $NH_2$  group into  $HNCO(CH_2)_nZ$ ;

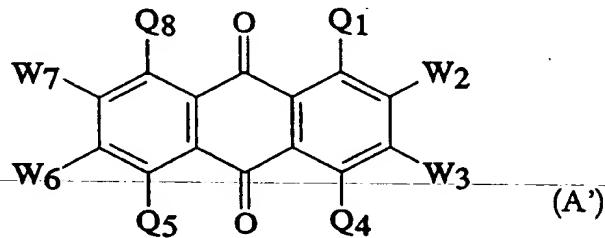
5 (iv) reacting the product of step (iii) with a compound of formula (C'):



10 wherein  $R^1'$  and  $R^2'$  have the same definition as  $R^1$  and  $R^2$  defined above, with the proviso that the compound of formula (C') is not identical to the compound of formula (C) used in step (i), to give a compound of formula (I).

15 The present invention also provides a process for producing anthraquinones of formula (II) in which at least two of  $Q_2$ ,  $Q_3$ ,  $Q_6$  and  $Q_7$  are  $HNCO(CH_2)_nR^3R^4$  and in which at least two of the groups  $R^3$  are not the same and/or at least two of the groups  $R^4$  are not the same, which process comprises:

20 (i) reacting an intermediate of formula (A'):



in which:

30 each of  $W_2$ ,  $W_3$ ,  $W_6$  and  $W_7$ , which are the same or different is, H,  $HNCO(CH_2)_nZ$ , an unsubstituted or substituted alkyl group, an amino or substituted amino group, halogen or  $NO_2$ , provided that at least one of  $W_2$ ,  $W_3$ ,  $W_6$  and  $W_7$  is  $HNCO(CH_2)_nZ$  and at least one of  $W_2$ ,  $W_3$ ,  $W_6$  and  $W_7$  is  $NO_2$ , wherein Z is a leaving group and n is an integer of

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from 1 to 6, and Q<sub>1</sub>, Q<sub>4</sub>, Q<sub>5</sub> and Q<sub>6</sub> are as defined above; with a compound of formula (D):



wherein R<sup>3</sup> and R<sup>4</sup> are as defined above, to convert the  
5 or each group HNCO(CH<sub>2</sub>)<sub>n</sub>Z to a group Q<sub>2</sub>, Q<sub>3</sub>, Q<sub>6</sub> or Q, which is HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>3</sup>R<sup>4</sup> as defined above;

(ii) converting the or each group NO<sub>2</sub> group to an NH<sub>2</sub> group;

10 (iii) reacting the product of step (ii) with Z(CH<sub>2</sub>)<sub>n</sub> COZ wherein Z is a leaving group and n is an integer of from 1 to 6, to convert the or each NH<sub>2</sub> group into HNCO(CH<sub>2</sub>)<sub>n</sub>Z;

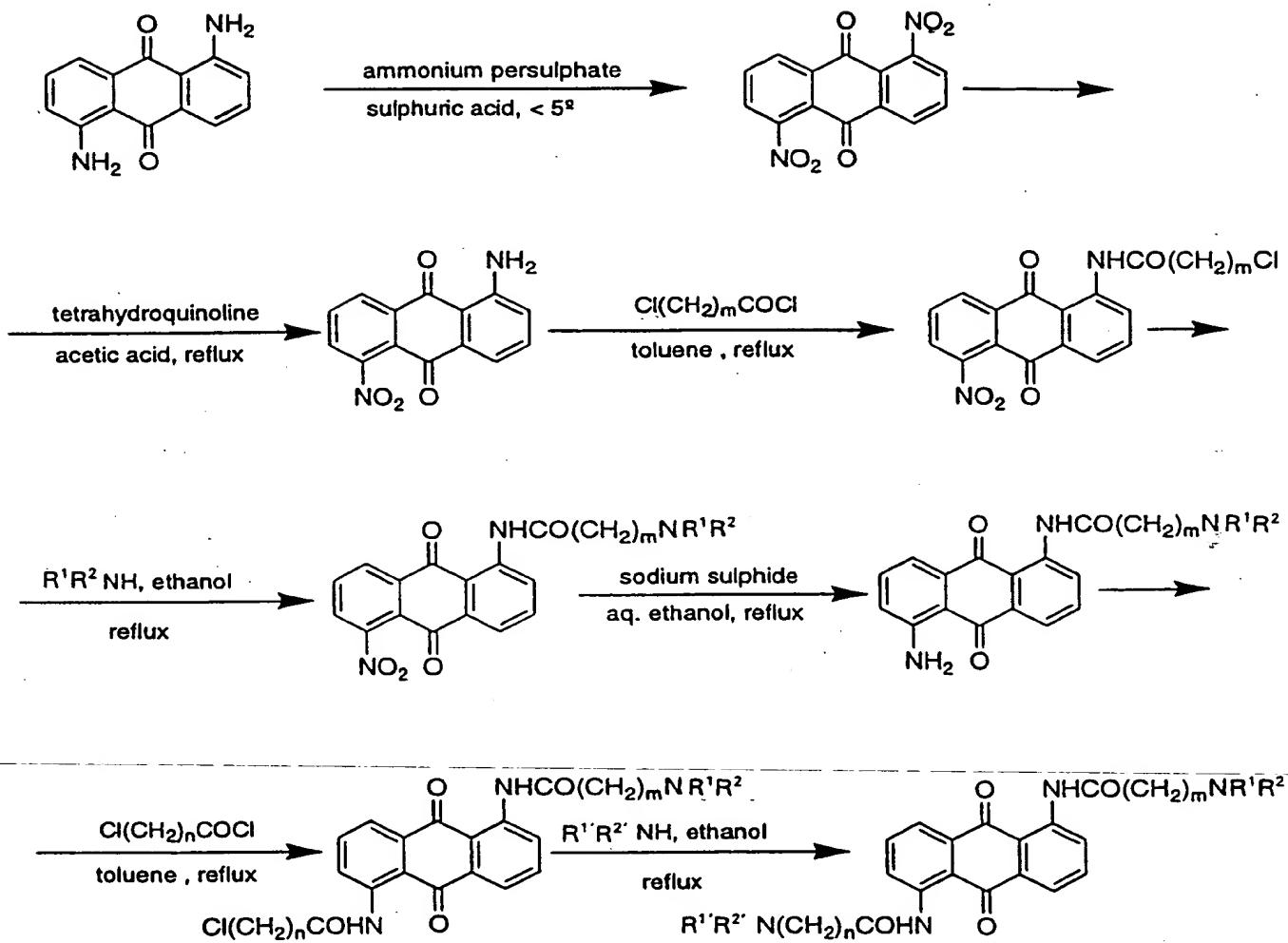
(iv) reacting the product of step (iii) with a compound of formula (D'):



wherein R<sup>3'</sup> and R<sup>4'</sup> have the same definition as R<sup>3</sup> and R<sup>4</sup> defined above, with the proviso that the compound of formula (D') is not identical to the compound of formula (D) used in step (i), to give a compound of formula (I).

20 Anthraquinones of formula (I) in which two groups R<sup>1</sup> are not the same and/or two groups R<sup>2</sup> are not the same may be produced in accordance with the following reaction scheme.

- 15 -



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wherein the definition of R<sup>1'</sup> and R<sup>2'</sup> is the same as that for R<sup>1</sup> and R<sup>2</sup> above (with the proviso that R<sup>1'</sup> is not the same as R<sup>1</sup> and/or R<sup>2'</sup> is not the same as R<sup>2</sup>).

The skilled person will appreciate that other 5 anthraquinones of formula (I) in which two groups R<sup>1</sup> are not the same and/or two groups R<sup>2</sup> are not the same may be made by analogous reaction schemes.

The skilled person will also appreciate that 10 anthraquinones of formula (II) in which two groups R<sup>3</sup> are not the same and/or two groups R<sup>4</sup> are not the same may be made in an analogous manner.

The invention provides a process for the production 15 of a salt of an anthraquinone of formula I or II as defined above by subsequent alkylation treatment of a precursor anthraquinone of formula I or II, preferably with an alkyl halide or aralkyl halide, to form the corresponding quaternary ammonium halide salt.

Physiologically acceptable salts according to the 20 invention which may be conveniently used include physiologically acceptable acid addition salts, including the hydrochloride, acetate, maleate and, in particular, quaternary (eg methyl or ethyl iodide) salts. Preferred quaternary salts of compounds of formula I or II include those in which -N<sup>+</sup>R<sup>1</sup>R<sup>2</sup>R<sup>9</sup>X<sup>-</sup> or -N<sup>+</sup>R<sup>3</sup>R<sup>4</sup>R<sup>9</sup>X<sup>-</sup> have the same NR<sup>1</sup>R<sup>2</sup> 25 or NR<sup>3</sup>R<sup>4</sup> substituent groups and R<sup>9</sup> is -CH<sub>3</sub>, or -CH<sub>2</sub>CH<sub>3</sub>, and X<sup>-</sup> is a iodide or physiologically acceptable anion.

Acid addition salts according to the invention 30 include mono- and di-carboxylic acids in which the non-carbonyl moiety of the carboxylate grouping is selected from straight or branched chain alkyl (e.g. methyl, n-propyl, n-butyl or t-butyl); cyclic alkyl (e.g. cyclohexyl); alkoxyalkyl (e.g. methoxymethyl), carboxyalkyl (e.g. carboxyethyl), aralkyl (e.g. benzyl), aryloxyalkyl (e.g. phenoxyethyl), aryl (e.g. phenyl 35 optionally substituted by halogen, C<sub>1-4</sub> alkyl or C<sub>1-4</sub> alkoxy

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or amino); sulfonic acids such as alkyl- or aralkyl-sulfonate (e.g. methanesulfonate); mono- or di-phosphoric acids which may or may not be blocked, amino acids (e.g. L-valine or L-isoleucine) and nitrates. With regard to 5 these acid components, unless otherwise specified, any alkyl moieties present in such acids preferably contain 1 to 18 carbon atoms, particularly 1 to 4 carbon atoms, in the case of straight chain alkyl groups, or 3 to 7 carbon atoms in the case of branched or cyclic alkyl groups. Any 10 aryl moiety present in such acids advantageously comprises a phenyl group.

Any reference herein to any of the above compounds of the invention also includes a reference to a physiologically acceptable salt thereof.

Particularly preferred compounds of the invention include 1,5-substituted compounds, that is compounds of formula I wherein X<sub>1</sub> and X<sub>5</sub> are both HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>1</sup>R<sup>2</sup>, 1,8-substituted compounds, that is compounds of formula I wherein X<sub>1</sub> and X<sub>8</sub> are both HNCO(CH<sub>2</sub>)<sub>n</sub>R<sup>1</sup>R<sup>2</sup>, and 2,7-substituted compounds, that is compounds of formula II wherein Q<sub>2</sub> and Q<sub>7</sub> are both HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>3</sup>R<sup>4</sup> and pharmaceutically acceptable acid addition salts or quaternary ammonium salts thereof. Preferred 20 anthraquinones of formula I include:

- 25 1,5-Bis(3-piperidinopropionamido)anthracene-9,10-dione;  
1,5-Bis(3-pyrrolidinopropionamido)anthracene-9,10-dione;  
1,5-Bis(3-morpholinopropionamido)anthracene-9,10-dione;  
1,5-Bis[3-(dimethylamino)propionamido]anthracene-9,10-dione;
- 30 1,5-Bis[3-(diethylamino)propionamido]anthracene-9,10-dione;  
1,8-Bis(3-piperidinopropionamido)anthracene-9,10-dione;  
1,8-Bis(3-pyrrolidinopropionamido)anthracene-9,10-dione;  
1,8-Bis(3-morpholinopropionamido)anthracene-9,10-dione;

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1,8-Bis [3-(dimethylamino)propionamido] anthracene-9,10-dione;

1,8-Bis [3-(diethylamino)propionamido] anthracene-9,10-dione;

5 Preferred salts of anthraquinones of formula I include:

1,5-Bis (3-piperidinopropionamido) anthracene-9,10-dione diacetate salt;

1,5-Bis (3-piperidinopropionamido) anthracene-9,10-dione N,N'-Dimethiodide;

10 1,8-Bis (3-piperidinopropionamido) anthracene-9,10-dione diacetate salt;

1,8-Bis (3-piperidinopropionamido) anthracene-9,10-dione N,N'-Dimethiodide;

15 1,8-Bis (3-morpholinopropionamido) anthracene-9,10-dione maleate salt.

Preferred anthraquinones of formula II include:

2,7-Bis (3-piperidinopropionamido) anthracene-9,10-dione;

2,7-Bis (3-pyrrolidinopropionamido) anthracene-9,10-dione;

2,7-Bis (3-morpholinopropionamido) anthracene-9,10-dione;

20 2,7-Bis [3-(dimethylamino)propionamido] anthracene-9,10-dione;

2,7-Bis [3-(diethylamino)propionamido] anthracene-9,10-dione.

Preferred salts of anthraquinones of formula II 25 include:

2,7-Bis (3-piperidinopropionamido) anthracene-9,10-dione maleate salt;

2,7-Bis (3-piperidinopropionamido) anthracene-9,10-dione N,N'-Dimethiodide.

30 The anthraquinones of formula I or II may be used in vitro or in vivo as telomerase inhibitors. For in vitro use, the compounds will be useful in the development and standardization of assays for telomerase and inhibitors thereof and in gene probe-based applications, or

35 biological/molecular biological applications, for example

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microscopy. For example, in a preferred assay format described herein, telomerase is obtained from a partial purification of a mammalian cell extract. In order to standardize the activity of the assay or results for 5 telomerase inhibitors using the assay, compounds of the invention may be used, e.g. those compounds which have already been used in previous assays of the same format using different cell extracts.

For *in vivo* use the assays will be used in methods of 10 treatment of uncontrolled cell proliferation, particularly cancers. Such cancers include leukaemias, small cell and non-small cell lung cancer, ovarian, breast, gastric, liver, cervical, colorectal, bladder, renal, stomach, brain, prostate, testicular, head and neck, skin and 15 thyroid cancers, melanomas, non-Hodgkin's lymphoma, leukaemias, sarcomas and neuro-blastoma.

Because the inhibition of telomerase activity in a cell will not necessarily lead to cell death immediately the anthraquinones of formula I or II may be relatively 20 slow acting. In view of this these compounds may be used as a single agent or in combination with other anti-cancer compounds, particularly cytotoxic compounds such as doxorubicin, cisplatin, or other anti-cancer treatments such as radiation, ADEPT (antibody-directed enzyme prodrug 25 therapy), VDEPT (vector-directed enzyme prodrug therapy), and GDEPT (gene-directed enzyme prodrug therapy).

For example, a patient may first be treated with another anti-cancer compound or treatment which will destroy a substantial portion of the cancer. 30 Alternatively, a patient may be treated simultaneously with another anti-cancer compound or treatment which will destroy a substantial portion of the cancer. In order to treat or control the regrowth of any residual primary tumour cells which may be resistant to the main therapy, 35 anthraquinones of formula I or II may be administered to

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the patient over prolonged periods of time.

Such chronic administration may also be appropriate to prevent or treat secondary tumours in the event that metastatic spread of the primary tumour occurs.

- 5 Anthraquinones of formula I or II may also be used in conjunction with other compounds designed to prevent or treat metastases, particularly matrix metalloproteinase inhibitors (MMIs).

Combined therapy with second compounds such as MMIs  
10 will be particularly advantageous since the second compound(s) can target a separate locus within the tumour cell, for example in the case of MMIs the enzymes responsible for invasion of the tumour cells. In this manner the tumour cells may be prevented from spreading  
15 for sufficient time such to inhibit telomerase activity for long enough to allow the cells to differentiate and/or senesce.

The anthraquinones of formula I or II may be administered to mammals including humans by any route  
20 appropriate to the condition to be treated, suitable routes including oral, rectal, nasal, topical (including buccal and sublingual), vaginal and parenteral (including subcutaneous, intramuscular, intravenous, intradermal, intrathecal and epidural). It will be appreciated that  
25 the preferred route may vary with, for example, the condition of the recipient.

For each of the above-indicated utilities and indications the amount required of the individual active ingredients will depend upon a number of factors including  
30 the severity of the condition to be treated and the identity of the recipient and will ultimately be at the discretion of the attendant physician. In general, however, for each of these utilities and indications, a suitable, effective dose will be in the range 0.01 to 50  
35 mg per kilogram body weight of recipient per day,

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preferably in the range 0.01 to 20 mg per kilogram body weight per day and most preferably in the range 0.01 to 10 mg per kilogram body weight per day (unless otherwise indicated all weights of active ingredient are calculated 5 as the parent compound; for salts thereof the figures would be increased proportionately.)

The desired dose may if desired be presented as two, three, four or more sub-doses administered at appropriate intervals throughout the day. These sub-doses may be 10 administered in unit dosage forms, for example, containing 0.1 to 3000 mg, preferably 0.1 to 650 mg of active ingredient per unit dosage form.

Doses of compounds of the invention may be administered at sub-daily, or daily intervals, or less 15 frequently, for example on alternate days, weekly or fortnightly. In general the doses will be the same as the above daily dose although higher doses, particularly when formulated to be released over a prolonged period of time, may be used.

While it is possible for the compounds to be administered alone it is preferable to present them as pharmaceutical formulations. The formulations of the present invention comprise at least one active ingredient, as above defined, together with one or more acceptable 25 carriers thereof and optionally other therapeutic ingredients. The carrier(s) must be "acceptable" in the sense of being compatible with the other ingredients of the formulation and not deleterious to the recipients thereof.

The formulations include those suitable for oral, rectal, nasal, topical (including buccal and sublingual), vaginal or parenteral (including subcutaneous, intramuscular, intravenous, intradermal, intrathecal and epidural) administration. The formulations may 30 conveniently be presented in unit dosage form and may be 35

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prepared by any of the methods well known in the art of pharmacy. Such methods include the step of bringing into association the active ingredient with the carrier which constitutes one or more accessory ingredients. In general  
5 the formulations are prepared by uniformly and intimately bringing into association the active ingredient with liquid carriers or finely divided solid carriers or both, and then, if necessary, shaping the product.

Formulations of the present invention suitable for  
10 oral administration may be presented as discrete units such as capsules, cachets or tablets each containing a predetermined amount of the active ingredient; as a powder or granules; as a solution or a suspension in an aqueous liquid or a non-aqueous liquid; or as an oil-in-water  
15 liquid emulsion or a water-in-oil liquid emulsion.

A tablet may be made by compression or moulding, optionally with one or more accessory ingredients. Compressed tablets may be prepared by compressing in a suitable machine the active ingredient in a free-flowing  
20 form such as a powder or granules, optionally mixed with a binder (e.g. povidone, gelatin, hydroxypropylmethyl cellulose), lubricant, inert diluent, preservative, disintegrant (e.g. sodium starch glycolate, cross-linked povidone, cross-linked sodium carboxymethyl cellulose),  
25 surface-active or dispersing agent.

A capsule may be made by filling a loose or compressed powder on an appropriate filling machine, optionally with one or more additives. Examples of suitable additives include binders such as povidone,  
30 gelatin, lubricants, inert diluents and disintegrants as for tablets.

Compositions suitable for transdermal administration may be presented as discrete patches adapted to remain in intimate contact with the epidermis of the recipient for a  
35 prolonged period of time. Such patches suitably contain

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the active compound 1) in an optionally buffered, aqueous solution or 2) dissolved in an adhesive or 3) dispersed in a polymer. A suitable concentration of the active compound is about 1% to 35%, preferably about 3% to 15%.

5       Formulations suitable for parenteral administration include aqueous and non-aqueous sterile injection solutions which may contain anti-oxidants, buffers, bacteriostats and solutes which render the formulation isotonic with the blood of the intended recipient; and  
10      aqueous and non-aqueous sterile suspensions which may include suspending agents and thickening agents, and liposomes or other microparticulate systems which are designed to target the compound to blood components or one or more organs. The formulations may be presented in  
15      unit-dose or multi-dose containers, for example sealed ampoules and vials, and may be stored in a freeze-dried (lyophilized) condition requiring only the addition of the sterile liquid carrier, for example water for injections, immediately prior to use.

20       Where anthraquinones of the formula I or II are used in conjunction with second anti-cancer compounds, the active ingredient(s) and pharmacologically active agents may be administered together or separately and, when administered separately this may occur simultaneously or  
25      sequentially in any order. The amounts of the active ingredient(s) and pharmacologically active agent(s) and the relative timings of administration will be selected in order to achieve the desired combined therapeutic effect.

The anthraquinones of formula I or II may be produced  
30 by various methods known in the art of organic chemistry in general. Starting materials are either known and readily available from commercial sources or may themselves be produced by known and conventional techniques.

35       The following examples illustrate the invention. For

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the purposes of clarity, the examples are presented in two sections; section A illustrates the synthesis of anthraquinones of formula I or II and salts thereof, and section B illustrates the biological assays of compounds 5 of the invention.

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Section A - Preparative Methods

Preparative method for anthraquinone free bases of formula I and salts thereof:

5    Example 1

1,5-Bis(3-chloropropionamido)anthracene-9,10-dione BSU-9007

To a stirred suspension of 1,5-diaminoanthraquinone (3.0 g, 12.6 mmol) and pyridine (0.5 ml) in toluene (500 ml) at 70 °C was added dropwise 3-chloropropanoyl chloride (5.0 ml, 57 mmol) in toluene (50 ml). The mixture was stirred at 70 °C for 6 hours and cooled to room temperature. The mixture was filtered, washed with DCM (50 ml) and the combined filtrate evaporated to yield the crude product as a brown solid. Recrystallisation from DMF-EtOH (4:1 v/v) afforded chloroamide BSU-9007 (3.0 g, 57%) as yellow/brown crystals; mp 280-281 °C; NMR δ (CDCl<sub>3</sub>) 3.04 (4H, t, J = 6.4, COCH<sub>2</sub>), 3.95 (4H, t, J = 6.4, CH<sub>2</sub>Cl), 7.82 (2H, t, J = 8.1, H-3,7), 8.08 (2H, dd, J = 8.1, 1.0, H-2,6), 9.16 (2H, dd, J = 8.1, 1.0, H-4,8), 12.40 (2H, s, NH); MS (rel intensity) m/z 421 (100), 419 (74), 418 (20), 411 (25), 403 (23), 383 (52), 357 (26), 344 (25), 293 (26); Calcd ([M+1]<sup>+</sup>) 419.0565. Found 419.0575; Anal. Calcd (C<sub>20</sub>H<sub>16</sub>N<sub>2</sub>O<sub>4</sub>Cl<sub>2</sub>): C, 57.30; H, 3.85; N, 6.68; Cl, 16.91. Found C, 57.53; H, 4.09; N, 6.77; Cl, 16.86.

Example 2

1,5-Bis(3-piperidinopropionamido)anthracene-9,10-dione BSU-9009.

30    General aminolysis procedure

To a stirred refluxing suspension of 1,5-bis(3-chloropropionamido)anthracene-9,10-dione BSU-9007 (1.00 g, 2.4 mmol) and NaI (0.3 g) in EtOH (40 ml) was added dropwise piperidine (3.0 ml, 30 mmol) in EtOH (10 ml). The mixture was stirred at reflux for 3 hours, cooled to 0 °C,

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filtered and washed with ether (50 ml). The crude solid was dissolved in hot chloroform (150 ml) and treated with decolourising charcoal, filtered and the filtrate evaporated to yield an orange solid. Recrystallisation from DMF-EtOH (9:1 v/v) afforded amide BSU-9009 (1.1 g, 89%) as orange needles; mp 214-215 °C; NMR δ (CDCl<sub>3</sub>) 1.47 (4H, m, (CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>CH<sub>2</sub>), 1.63 (8H, m, N(CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>), 2.52 (8H, t, J = 5.0, N(CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>), 2.72 (4H, m, COCH<sub>2</sub>CH<sub>2</sub>), 2.86 (4H, m, COCH<sub>2</sub>), 7.76 (2H, t, J = 8.0, H-3,7), 8.03 (2H, dd, J = 8.0, 1.0, H-2,6), 9.10 (2H, dd, J = 8.0, 1.0, H-4,8), 12.31 (2H, s, NH); MS (rel intensity) m/z 517 (100), 516 (7), 307 (43), 289 (40), 246 (100), 207 (22); Calcd ([M+1]<sup>+</sup>) 517.2815. Found 517.2825; Anal. Calcd (C<sub>30</sub>H<sub>36</sub>N<sub>4</sub>O<sub>4</sub>): C, 69.74; H, 7.02; N, 10.84. Found C, 69.50; H, 7.04; N, 10.77.

Example 3

**1,5-Bis(3-piperidinopropionamido)anthracene-9,10-dione diacetate salt BSU-9010.**

General Procedure

A solution of amino amide BSU-9009 (0.56 g, 1 mmol) in glacial acetic acid (6 ml) was heated at 50-60 °C for 30 min, treated with decolourising charcoal and filtered. The filtrate was triturated with dry ether, filtered and the precipitate repeatedly washed with dry ether and dried in vacuo at 25 °C to give diacetate BSU-9010 (0.61 g, 96%) as an orange solid. mp 215 °C.

Example 4

**1,5-Bis(3-piperidinopropionamido)anthracene-9,10-dione N,N'-Dimethiodide BSU-9011.**

General Procedure

A mixture of amino amide BSU-9009 (0.56 g, 1 mmol) and iodomethane (3.3 ml, 50 mmol) in acetone (20 ml) was stirred at room temperature for 24 h. The resulting

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mixture was filtered, washed with dry ether and dried in vacuo at 25 °C to give dimethiodide BSU-9011 (0.78 g, 97.5%) as an orange solid. mp 230 °C dec. Anal. Calcd (C<sub>32</sub>H<sub>42</sub>N<sub>4</sub>O<sub>4</sub>I<sub>2</sub>.H<sub>2</sub>O) : C, 46.96; H, 5.42; N, 6.84; I, 31.01.

5 Found C, 47.17; H, 5.14; N, 6.80; I, 31.04.

Example 5

**1,5-Bis(3-pyrrolidinopropionamido)anthracene-9,10-dione  
BSU-9012.**

10 Chloroamide BSU-9007 was treated with pyrrolidine according to the general aminolysis procedure to give amide BSU-9012 (1.4 g, 80%) as yellow/orange needles; mp 194-195 °C; NMR δ(CDCl<sub>3</sub>) 1.85 (8H, m, N(CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>), 2.66 (8H, m, N(CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>), 2.76 (4H, t, J = 7.6, COCH<sub>2</sub>CH<sub>2</sub>), 2.96 (4H, t, J = 7.6, COCH<sub>2</sub>), 7.77 (2H, t, J = 8.0, H-3,7), 8.04 (2H, d, J = 8.0, H-2,6), 9.13 (2H, d, J = 8.0, H-4,8), 12.39 (2H, s, NH); MS (rel intensity) m/z 489 (100), 488 (39); Calcd ([M+1]<sup>+</sup>) 489.2502. Found 489.2512; Anal. Calcd (C<sub>28</sub>H<sub>32</sub>N<sub>4</sub>O<sub>4</sub>) : C, 68.83; H, 6.6; N, 11.47. Found C, 68.70; H, 6.61; N, 11.49. Diacetate salt (BSU-9013), mp 135-136 °C; Dimethiodide, (BSU-9014), mp 238 °C dec. Anal. Calcd (C<sub>30</sub>H<sub>38</sub>N<sub>4</sub>O<sub>4</sub>I<sub>2</sub>.H<sub>2</sub>O) : C, 45.58; H, 5.1; N, 7.09; I, 32.11. Found C, 45.79; H, 5.01; N, 7.04; I, 32.13.

25 Example 6

**1,5-Bis(3-morpholinopropionamido)anthracene-9,10-dione  
BSU-9015.**

Chloroamide BSU-9007 was treated with morpholine according to the general aminolysis procedure to give 30 amide BSU-9015 (1.6 g, 85%) as yellow needles; mp 268 °C; NMR δ(CDCl<sub>3</sub>) 2.59 (8H, m, N(CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>O), 2.72 (4H, t, J = 6.0 COCH<sub>2</sub>CH<sub>2</sub>), 2.89 (4H, t, J = 6.0 COCH<sub>2</sub>), 3.76 (8H, t, J = 4.6, N(CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>O), 7.79 (2H, t, J = 8.0, H-3,7), 8.04 (2H, d, J = 8.0, H-2,6), 9.11 (2H, d, J = 8.0, H-4,8), 12.37 (2H, s, NH); MS (rel intensity) m/z 521 (100), 520 (30);

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Calcd ([M+1]<sup>+</sup>) 521.2400. Found 521.2410; Anal. Calcd  
(C<sub>28</sub>H<sub>32</sub>N<sub>4</sub>O<sub>6</sub>): C, 64.6; H, 6.2; N, 10.76. Found C, 64.4; H,  
6.14; N, 10.65. Diacetate salt (BSU-9016), mp 266 °C;  
Dimethiodide, (BSU-9017), mp 245 °C dec. Anal. Calcd  
5 (C<sub>30</sub>H<sub>38</sub>N<sub>4</sub>O<sub>6</sub>I<sub>2</sub>): C, 44.79; H, 4.76; N, 6.96; I, 31.55. Found  
C, 45.15; H, 4.73; N, 6.91; I, 34.14.

Example 7

10 1,5-Bis[3-(dimethylamino)propionamido]anthracene-9,10-dione BSU-9018.

Chloroamide BSU-9007 was treated with dimethylamine  
(10 ml of a 5.6M solution in EtOH) according to the  
general aminolysis procedure to give amide BSU-9018 (1.30  
g, 83%) as yellow needles; mp 176-177 °C; NMR δ(CDCl<sub>3</sub>) 2.36  
15 (12H, s, CH<sub>3</sub>), 2.69 (4H, m, COCH<sub>2</sub>CH<sub>2</sub>), 2.84 (4H, m, COCH<sub>2</sub>),  
7.77 (2H, t, J = 8.0, H-3,7), 8.04 (2H, d, J = 8.0, H-  
2,6), 9.14 (2H, d, J = 8.0, H-4,8), 12.39 (2H, s, NH); MS  
(rel intensity) m/z 437 (100), 436 (27), 307 (30), 289  
(17); Calcd ([M+1]<sup>+</sup>) 437.2189. Found 437.2179; Anal. Calcd  
20 (C<sub>24</sub>H<sub>28</sub>N<sub>4</sub>O<sub>4</sub>): C 66.04; H 6.47; N 12.84. Found C 66.02; H  
6.43; N 12.76. Diacetate salt (BSU-9019), mp 142-143 °C;  
Dimethiodide, (BSU-9020), mp 250 °C dec. Anal. Calcd  
(C<sub>26</sub>H<sub>34</sub>N<sub>4</sub>O<sub>4</sub>I<sub>2</sub>.0.5H<sub>2</sub>O): C 42.81; H 4.84; N 7.68; I 34.8. Found  
C 42.87; H 4.94; N 7.49; I 35.68.

25

Example 8

1,5-Bis[3-(diethylamino)propionamido]anthracene-9,10-dione  
BSU-9021.

Chloroamide BSU-9007 was treated with diethylamine  
30 according to the general aminolysis procedure to give  
amide BSU-9021 (1.28 g, 72%) as orange crystals; mp  
174-175 °C; NMR δ(CDCl<sub>3</sub>) 1.08 (12H, t, J = 7.0, CH<sub>3</sub>), 2.65  
(12H, m, J = 7.0, NCH<sub>2</sub>), 2.97 (4H, t, J = 7.0, COCH<sub>2</sub>), 7.76  
(2H, t, J = 8.0, H-3,7), 8.04 (2H, d, J = 8.0, H-2,6),  
35 9.13 (2H, d, J = 8.0, H-4,8), 12.33 (2H, s, NH); MS (rel

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intensity)  $m/z$  493 (100), 492 (36); Calcd ([M+1]<sup>+</sup>) 493.2815. Found 493.2825; Anal. Calcd ( $C_{28}H_{36}N_4O_4 \cdot 0.5H_2O$ ): C 67.04; H 7.43; N 11.17. Found C 67.01; H 7.22; N 11.10. Diacetate salt (BSU-9022), mp 91 °C; Dimethiodide, (BSU-9023), mp 235 °C dec. Anal. Calcd ( $C_{30}H_{42}N_4O_4I_2 \cdot 0.5H_2O$ ): C 45.87; H 5.52; N 7.13; I 32.31. Found C 45.84; H 5.49; N 6.99; I 33.01.

Example 9

10 1,8-Diaminoanthracene-9,10-dione BSU-3300

A stirred mixture of 1,8-dichloroanthracene-9,10-dione (41.6 g, 0.15 mol), phthalimide (52.7 g, 0.385 mol), anhydrous sodium acetate (29.6 g, 0.361 mol) and nitrobenzene (77 ml) was heated to 180 °C. Quinoline (25 ml) and copper powder (300 mesh, 0.72 g) were added and the mixture heated at 200 °C for 1 hour. The reaction mixture was allowed to cool and left to stand overnight. The mixture was filtered and washed with nitrobenzene (3 x 100 ml), ethanol (3 x 100 ml), hot water (3 x 200 ml), ethanol (2 x 100 ml), ether (2 x 100 ml) and dried to give the intermediate diphthalimide as a pale yellow/orange solid; mp > 360 °C (56.66 g, 76%). The crude solid (56.0 g) was added to conc.  $H_2SO_4$  (400 ml) and the mixture heated to 95 °C with stirring for 45 mins. The reaction mixture was cooled to 5 °C and crushed ice (150 g) was slowly added. The reaction mixture was poured onto ice/water (1.5 L) with stirring. The resulting precipitate was collected by filtration and washed with water until neutral and dried in vacuo. Recrystallisation from ethanol afforded the product as red/purple needles (27.0 g, 98%); mp 270-271 °C; NMR  $\delta$  (DMSO) 7.15 (2H, dd,  $J$  = 8.5, 1.4, H-2,7), 7.34 (2H, dd,  $J$  = 7.4, 1.4, H-4,5), 7.45 (2H, dd,  $J$  = 8.5, 7.4, H-3,6), 7.86 (4H, br s, NH<sub>2</sub>); MS (rel intensity)  $m/z$  238 (100), 210 (12), 181 (7), 154 (8), 119 (9), 91 (7), 77 (8); Anal. Calcd ( $C_{14}H_{10}N_2O_2$ ): C, 70.58; H,

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4.23; N, 11.75. Found C, 70.40; H, 4.22; N, 11.70.

Example 10

**1,8-Bis(3-chloropropionamido)anthracene-9,10-dione BSU-  
5 9040**

To a stirred suspension of 1,8-diaminoanthraquinone BSU-3300 (3.0 g, 12.6 mmol) and pyridine (0.5 ml) in toluene (500 ml) at 70 °C was added dropwise 3-chloropropanoyl chloride (5.0 ml, 57 mmol) in toluene (50 ml). The mixture was stirred at 70 °C for 6 hours and cooled to room temperature. The mixture was filtered, washed with DCM (50 ml) and the combined filtrate evaporated to yield the crude product as a red solid. Recrystallisation from DMF-EtOH (2:1 v/v) afforded chloroamide BSU-9040 (3.7 g, 70%) as orange crystals; mp 249-250 °C; NMR δ(CDCl<sub>3</sub>) 3.06 (4H, t, J = 6.5, COCH<sub>2</sub>), 3.97 (4H, t, J = 6.5, CH<sub>2</sub>Cl), 7.81 (2H, t, J = 8.5, H-3,6), 8.08 (2H, dd, J = 8.5, 1.0, H-2,7), 9.18 (2H, dd, J = 8.5, 1.0, H-4,5), 12.18 (2H, s, NH); MS (rel intensity) m/z 418 (21), 382 (21), 347 (13), 328 (34), 292 (25), 265 (55), 238 (90), 91 (18), 63 (46), 55 (100); Anal. Calcd (C<sub>20</sub>H<sub>16</sub>N<sub>2</sub>O<sub>4</sub>Cl<sub>2</sub>): C, 57.30; H, 3.85; N, 6.68; Cl, 16.91. Found C, 57.55; H, 3.84; N, 6.74; Cl, 16.98.

25 Example 11

**1,8-Bis(3-piperidinopropionamido)anthracene-9,10-dione  
BSU-9041.**

**General aminolysis procedure**

To a stirred refluxing suspension of 1,8-bis(3-chloropropionamido)anthracene-9,10-dione BSU-9040 (1.50 g, 3.6 mmol) and NaI (0.3 g) in EtOH (80 ml) was added dropwise piperidine (4.5 ml, 30 mmol) in EtOH (10 ml). The mixture was stirred at reflux for 4 hours, cooled to 0 °C, filtered and washed with ether (50 ml). The crude solid was dissolved in hot chloroform (150 ml) and treated with

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decolourising charcoal, filtered and the filtrate evaporated to yield a yellow solid. Recrystallisation from DMF-EtOH (9:1 v/v) afforded amide BSU-9041 (1.64 g, 89%) as yellow needles; mp 183-184 °C; NMR δ(CDCl<sub>3</sub>) 1.50 (4H, m, 5 (CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>CH<sub>2</sub>), 1.65 (8H, m, N(CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>), 2.57 (8H, m, N(CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>), 2.83 (4H, t, J = 5.6 COCH<sub>2</sub>CH<sub>2</sub>), 2.88 (4H, t, J = 5.6 COCH<sub>2</sub>), 7.77 (2H, t, J = 8.0, H-3,6), 8.05 (2H, dd, J = 8.0, 1.0, H-2,7), 9.12 (2H, dd, J = 8.0, 1.0, H-4,5), 10 12.11 (2H, s, NH); MS (rel intensity) m/z 517 (31), 431 (14), 405 (9), 376 (32), 347 (14), 292 (10), 265 (8), 238 (17), 138 (100), 112 (32); Anal. Calcd (C<sub>30</sub>H<sub>36</sub>N<sub>4</sub>O<sub>4</sub>.1.2H<sub>2</sub>O): C, 66.94; H, 7.19; N, 10.41. Found C, 66.90; H, 6.81; N, 10.44.

15 Example 12

1,8-Bis(3-piperidinopropionamido)anthracene-9,10-dione diacetate salt BSU-9042.

General Procedure

A solution of amino amide BSU-9041 (0.516 g, 1 mmol) in glacial acetic acid (6 ml) was heated at 50-60 °C for 20 45 min, treated with decolourising charcoal and filtered. The filtrate was triturated with dry ether, filtered and the precipitate repeatedly washed with dry ether and dried in vacuo at 25 °C to give diacetate BSU-9042 (0.47 g, 74%) 25 as an orange solid. mp 174-176 °C.

Example 13

1,8-Bis(3-piperidinopropionamido)anthracene-9,10-dione N,N'-Dimethiodide BSU-9043.

30 General Procedure

A mixture of amino amide BSU-9041 (0.516 g, 1 mmol) and iodomethane (3.3 ml, 50 mmol) in dichloromethane (25 ml) was stirred at room temperature for 24 h. The resulting mixture was filtered, washed with dry ether and 35 dried in vacuo at 25 °C to give dimethiodide BSU-9043

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(0.74 g, 92.5%) as an orange solid, mp 244 °C dec. Anal. Calcd (C<sub>32</sub>H<sub>42</sub>N<sub>4</sub>O<sub>4</sub>I<sub>2</sub>.2.5H<sub>2</sub>O) : C, 45.46; H, 5.60; N, 6.63; I, 30.02. Found C, 45.21; H, 5.03; N, 6.54; I, 30.33.

5 Example 14

1,8-Bis(3-pyrrolidinopropionamido)anthracene-9,10-dione  
BSU-9044.

Chloroamide BSU-9040 was treated with pyrrolidine according to the general aminolysis procedure to give 10 amide BSU-9044 (1.07 g, 61%) as yellow needles; mp 184-186 °C; NMR δ(CDCl<sub>3</sub>) 1.84 (8H, m, N(CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>), 2.67 (8H, m, N(CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>), 2.80 (4H, m, COCH<sub>2</sub>CH<sub>2</sub>), 2.99 (4H, m, COCH<sub>2</sub>), 7.77 (2H, t, J = 8.0, H-3,6), 8.05 (2H, d, J = 8.0, H-2,7), 9.14 (2H, d, J = 8.0, H-4,5), 12.17 (2H, s, NH); MS (rel intensity) m/z 489 (9), 417 (10), 391 (8), 362 (19), 347 (18), 292 (13), 238 (19), 155 (17), 124 (100); Anal. Calcd (C<sub>28</sub>H<sub>32</sub>N<sub>4</sub>O<sub>4</sub>) : C, 68.83; H, 6.6; N, 11.47. Found C, 68.68; H, 6.47; N, 11.34. Diacetate salt (BSU-9045), mp 179-180 °C; Dimethiodide, (BSU-9046), mp 228-230 °C dec. 20 Anal. Calcd (C<sub>30</sub>H<sub>38</sub>N<sub>4</sub>O<sub>4</sub>I<sub>2</sub>.2H<sub>2</sub>O) : C, 44.57; H, 5.24; N, 6.93; I, 31.39. Found C, 44.34; H, 5.18; N, 6.77; I, 31.72.

Example 15

1,8-Bis(3-morpholinopropionamido)anthracene-9,10-dione

25 BSU-9047.

Chloroamide BSU-9040 was treated with morpholine according to the general aminolysis procedure except the mixture was heated at reflux for 24 hours to give amide BSU-9047 (1.82 g, 97%) as an orange solid; mp 230 °C; NMR 30 δ(CDCl<sub>3</sub>) 2.58 (8H, t, J = 4.4, N(CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>O), 2.75 (4H, t, J = 6.6, COCH<sub>2</sub>CH<sub>2</sub>), 2.88 (4H, t, J = 6.6, COCH<sub>2</sub>), 3.74 (8H, t, J = 4.4, N(CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>O), 7.76 (2H, t, J = 7.8, H-3,6), 8.04 (2H, dd, J = 7.8, 1.0, H-2,7), 9.13 (2H, dd, J = 7.8, 1.0, H-4,5), 12.05 (2H, s, NH); MS (rel intensity) m/z 521 (100), 329 (12), 307 (45), 289 (27); Calcd ([M+1]<sup>+</sup>)

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521.2400. Found 521.2420; Anal. Calcd ( $C_{28}H_{32}N_4O_6$ ): C, 64.6; H, 6.2; N, 10.76. Found C, 64.52; H, 5.99; N, 10.54. Dimethiodide, (BSU-9049), mp 232-233 °C dec. Anal. Calcd ( $C_{30}H_{38}N_4O_6I_2 \cdot 2H_2O$ ): C, 42.87; H, 5.04; N, 6.67; I, 30.20. 5 Found C, 42.89; H, 4.83; N, 6.41; I, 29.01.

Example 16

1,8-Bis(3-morpholinopropionamido)anthracene-9,10-dione maleate salt BSU-9048.

10 General Procedure

A solution of amino amide BSU-9047 (0.52 g, 1 mmol) in  $CHCl_3$  (25 ml) was added a solution of maleic acid (0.116 g, 1 mmol) in  $MeOH_7$  (4 ml) and the solution stirred at room temperature for 30 minutes. Ether (25 ml) was added 15 slowly, and the resulting precipitate filtered, washed with dry ether and dried in vacuo at 25 °C to give the maleate BSU-9048 (0.60 g, 94%) as an orange solid. mp 190-192 °C.

20 Example 17

1,8-Bis[3-(dimethylamino)propionamido]anthracene-9,10-dione BSU-9050.

Chloroamide BSU-9040 was treated with dimethylamine (10 ml of a 5.6M solution in  $EtOH$ ) according to the 25 general aminolysis procedure to give amide BSU-9050 (1.20 g, 76%) as orange needles; mp 126 °C; NMR  $\delta$  ( $CDCl_3$ ) 2.36 (12H, s,  $CH_3$ ), 2.70 (4H, m,  $COCH_2CH_2$ ), 2.80 (4H, m,  $COCH_2$ ), 7.75 (2H, t,  $J = 8.0$ , H-3,6), 8.03 (2H, dd,  $J = 8.0$ , 1.0, H-2,7), 9.13 (2H, dd,  $J = 8.0$ , 1.0, H-4,5), 12.19 (2H, s, NH); MS (rel intensity)  $m/z$  437 (100), 365 (15), 338 (15); Calcd ([ $M+1$ ] $^+$ ) 437.2189. Found 437.2170; Anal. Calcd ( $C_{24}H_{28}N_4O_4$ ): C 66.04; H 6.47; N 12.83. Found C 65.92; H 6.34; N 12.80. Maleate salt (BSU-9051), mp 188-189 °C; Dimethiodide, (BSU-9052), mp 263 °C dec. Anal. Calcd 35 ( $C_{26}H_{34}N_4O_4I_2 \cdot H_2O$ ): C, 42.29; H, 4.91; N, 7.59; I, 34.37.

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Found C, 42.00; H, 4.62; N, 7.39; I, 32.62.

Example 18

5      **1,8-Bis [3-(diethylamino)propionamido]anthracene-9,10-dione BSU-9053.**

Chloroamide BSU-9040 was treated with diethylamine according to the general aminolysis procedure to give amide BSU-9053 (1.58 g, 89%) as orange crystals; mp 175-176 °C; NMR δ(CDCl<sub>3</sub>) 1.08 (12H, t, J = 7.0, CH<sub>3</sub>), 2.66 (12H, m, J = 7.0, NCH<sub>2</sub>), 2.97 (4H, t, J = 7.0, COCH<sub>2</sub>), 7.75 (2H, t, J = 8.0, H-3,6), 8.04 (2H, dd, J = 8.0, 1.0, H-2,7), 9.13 (2H, dd, J = 8.0, 1.0, H-4,5), 12.11 (2H, s, NH); MS (rel intensity) m/z 493 (100), 307 (28), 289 (18); Calcd ([M+1]<sup>+</sup>) 493.2815. Found 493.2800; Anal. Calcd (C<sub>28</sub>H<sub>36</sub>N<sub>4</sub>O<sub>4</sub>.3.75H<sub>2</sub>O): C, 60.04; H, 7.83; N, 10.00. Found C, 60.04; H, 6.40; N, 10.01. Maleate salt (BSU-9054), mp 149-150 °C; Dimethiodide, (BSU-9055), mp 218-220 °C. Anal. Calcd (C<sub>30</sub>H<sub>42</sub>N<sub>4</sub>O<sub>4</sub>I<sub>2</sub>.6H<sub>2</sub>O): C, 40.73; H 6.15; N 6.33; I 28.69. Found C 41.01; H 4.83; N 6.38; I 28.24.

20

Preparative method for anthraquinone free bases of formula II and acid addition salts thereof:

Example 19

25      **2,7-Dinitroanthracene-9,10-dione BSU-3301**

Anthrone (21.25 g, 0.109 mol) was added with stirring to a cooled solution of fuming nitric acid (142 ml) at such a rate as to maintain a reaction temperature of 5 °C. After completion of the addition (ca. 1.5 hours) the reaction mixture was allowed to reach ambient temperature. The reaction mixture was poured into a cooled solution of glacial acetic acid (430 ml), lightly stoppered and allowed to stand at room temperature for 1 week. The resulting precipitate was collected by filtration, washed 30 with glacial acetic acid (3 x 25 ml), hexane (3 x 25 ml)

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and dried. The crude solid was suspended in glacial acetic acid (4 L) and heated at reflux until the evolution of nitrous fumes had ceased (ca. 2 hours). The mixture was allowed to cool to room temperature and left to stand for 5 48 hours. The resulting precipitate was collected by filtration, washed with glacial acetic acid (3 x 30 ml), hexane (3 x 30 ml) and dried to give a pale yellow solid (10.34 g, 32%). Recrystallisation from nitrobenzene/glacial acetic acid (1:1) afforded a pure 10 sample of BSU-3301, mp 290-291 °C; NMR δ(DMSO) 8.48 (2H, dd, J = 8.4, 1.4, H-4,5), 8.71 (2H, dt, J = 8.4, 1.9, H-3,6), 8.83 (2H, t, J = 1.9, H-1,8); MS (rel intensity) m/z 298 (100), 252 (75), 196 (22), 178 (23), 150 (67), 75 (34); Anal. Calcd (C<sub>14</sub>H<sub>6</sub>N<sub>2</sub>O<sub>6</sub>): C, 56.39; H, 2.03; N, 9.39;. 15 Found C, 56.28; H, 2.14; N, 9.09.

Example 20

**2,7-Diaminoanthracene-9,10-dione BSU-3303**

To a stirred suspension of 2,7-dinitroanthracene-9,10-dione BSU-3301 (9.4 g, 31.5 mmol) in ethanol (340 ml) 20 was added a solution of sodium sulphide nonahydrate (34.1 g, 142 mmol) and sodium hydroxide (13.5 g, 338 mmol) in water (590 ml). The mixture was heated at reflux for 6 hours and left to stand overnight. The ethanol was removed 25 in vacuo and the residue cooled to 0-5 °C. The resulting precipitate was collected by filtration, repeatedly washed with water and dried. Recrystallisation from ethanol/water afforded the product as an orange/red solid (7.35 g, 98%); mp 337-338 °C; NMR δ(DMSO) 6.42 (4H, br s, NH<sub>2</sub>) 6.89 (2H, dd, J = 8.5, 1.5, H-3,6), 7.23 (2H, d, J = 1.5, H-1,8), 30 7.84 (2H, d, J = 8.5, H-4,5); Anal. Calcd (C<sub>14</sub>H<sub>10</sub>N<sub>2</sub>O<sub>2</sub>): C, 70.58; H, 4.23; N, 11.76;. Found C 70.54; H 4.16; N 11.56.

Example 21

35 **2,7-Bis(3-chloropropionamido)anthracene-9,10-dione BSU-**

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**3304**

A stirred suspension of 2,7-diaminoanthraquinone **BSU-3303** (3.0 g, 12.6 mmol) and 3-chloropropionoyl chloride (60 ml) was heated at reflux for 4 hours. The mixture was  
5 cooled to 0 °C and filtered. The crude solid was washed with dry ether (4 x 25 ml), toluene (25 ml) and again with dry ether (25 ml) to give the product **BSU-3304** (4.33 g, 82%) as a yellow solid; mp 289–290 °C dec; NMR δ(DMSO) 2.92 (4H, t,  $J$  = 6.1, COCH<sub>2</sub>), 3.91 (4H, t,  $J$  = 6.1, CH<sub>2</sub>Cl),  
10 8.05 (2H, dd,  $J$  = 8.5, 2.0, H-3,6), 8.17 (2H, d,  $J$  = 8.5, H-4,5), 8.48 (2H, d,  $J$  = 2.0, H-1,8), 10.72 (2H, s, NH);  
Anal. Calcd (C<sub>20</sub>H<sub>16</sub>N<sub>2</sub>O<sub>4</sub>Cl<sub>2</sub>.0.25H<sub>2</sub>O): C, 56.69; H, 3.92; N, 6.74; Cl, 16.73. Found C, 56.46; H, 3.75; N, 6.50; Cl,  
16.78.

15

Example 22

**2,7-Bis(3-piperidinopropionamido)anthracene-9,10-dione BSU-9056.**

**General aminolysis procedure**

20 To a stirred refluxing suspension of 2,7-bis(3-chloropropionamido)anthracene-9,10-dione **BSU-3304** (1.50 g, 3.6 mmol) and NaI (0.3 g) in EtOH (70 ml) was added dropwise piperidine (4.5 ml, 30 mmol) in EtOH (15 ml). The mixture was stirred at reflux for 4 hours, cooled to 0 °C, 25 filtered and washed with ether (50 ml). Recrystallisation of the crude solid from DMF-EtOH (1:1 v/v) afforded the amide **BSU-9056** (1.85 g, 99%) as a pale yellow solid; mp 240 °C dec; NMR δ(DMSO) 1.40 (4H, m, (CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>CH<sub>2</sub>), 1.51 (8H, m, N(CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>), 2.42 (8H, m, N(CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>), 2.56 (4H, t,  $J$  = 5.8 COCH<sub>2</sub>CH<sub>2</sub>), 2.65 (4H, t,  $J$  = 5.8, COCH<sub>2</sub>), 8.04 (2H, dd,  $J$  = 8.5, 2.0, H-3,6), 8.15 (2H, d,  $J$  = 8.5, H-4,5), 8.45 (2H, d,  $J$  = 2.0, H-1,8), 10.80 (2H, s, NH); MS (rel intensity) m/z 517 (100), 329 (12), 307 (43), 289 (25), 259 (11); Calcd ([M+1]<sup>+</sup>) 517.2815. Found 517.2840; Anal.  
30 Calcd (C<sub>30</sub>H<sub>36</sub>N<sub>4</sub>O<sub>4</sub>.0.5H<sub>2</sub>O): C, 68.55; H, 7.09; N, 10.66. Found  
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C, 68.49; H, 6.92; N, 10.66.

Example 23

2,7-Bis(3-piperidinopropionamido)anthracene-9,10-dione

5 maleate salt BSU-9057.

General Procedure

A solution of amino amide BSU-9056 (0.516 g, 1 mmol) in acetone (100 ml) was added a solution of maleic acid (0.116 g, 1 mmol) in MeOH (4 ml) and the solution stirred 10 at room temperature for 30 minutes. The resulting mixture was reduced in volume and ether (25 ml) was added slowly. The resulting precipitate was filtered, washed with dry ether and dried *in vacuo* at 25 °C to give the maleate BSU-9057 (0.58 g, 92%) as a yellow solid. mp 136-140 °C.

15

Example 24

2,7-Bis(3-piperidinopropionamido)anthracene-9,10-dione

N,N'-Dimethiodide BSU-9058.

General Procedure

20 A mixture of amino amide BSU-9056 (0.516 g, 1 mmol) and iodomethane (3.3 ml, 50 mmol) in acetone (100 ml) was stirred at room temperature for 24 h. The resulting mixture was reduced in volume, filtered, washed with dry ether and dried *in vacuo* at 25 °C to give dimethiodide 25 BSU-9058 (0.76 g, 95%) as a yellow solid. mp 155 °C dec.

Example 25

2,7-Bis(3-pyrrolidinopropionamido)anthracene-9,10-dione

BSU-9059.

30 Chloroamide BSU-3304 was treated with pyrrolidine according to the general aminolysis procedure to give amide BSU-9059 (1.68 g, 95%) as a pale yellow solid; mp 232 °C dec; NMR δ(DMSO) 1.69 (8H, m, N(CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>), 2.49 (8H, m, N(CH<sub>2</sub>CH<sub>2</sub>)<sub>2</sub>), 2.56 (4H, t, J = 6.5, COCH<sub>2</sub>CH<sub>2</sub>), 2.76 (4H, t, J = 6.5, COCH<sub>2</sub>), 8.04 (2H, d, J = 8.5, H-3,6), 8.15 (2H,

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d,  $J = 8.5$ , H-4,5), 8.45 (2H, s, H-1,8), 10.65 (2H, s, NH); MS (rel intensity)  $m/z$  489 (100), 307 (20), 289 (12); Calcd ([M+1]<sup>+</sup>) 489.2502. Found 489.2520; Anal. Calcd ( $C_{28}H_{32}N_4O_4 \cdot 0.5H_2O$ ): C, 67.59; H, 6.68; N, 11.26. Found C, 5 H, 67.60; H, 6.46; N, 11.27. Maleate salt (BSU-9060), mp 172-174 °C dec. Dimethiodide, (BSU-9061), mp 216-218 °C dec.

Example 26

10 **2,7-Bis (3-morpholinopropionamido)anthracene-9,10-dione BSU-9062.**

Chloroamide BSU-3304 was treated with morpholine according to the general aminolysis procedure except the mixture was heated at reflux for 5 hours to give amide 15 BSU-9062 (1.86 g, 99%) as a pale yellow solid; mp 235 °C dec; NMR  $\delta$  (DMSO) 2.43 (8H, m,  $N(CH_2CH_2)_2O$ ), 2.58-2.67 (8H, m,  $COCH_2CH_2$ ), 3.58 (8H, m,  $N(CH_2CH_2)_2O$ ), 8.05 (2H, dd,  $J = 8.5, 2.1$ , H-3,6), 8.15 (2H, d,  $J = 8.5$ , H-4,5), 8.47 (2H, d,  $J = 2.1$ , H-1,8), 10.71 (2H, s, NH); MS (rel intensity) 20  $m/z$  521 (100), 329 (19), 307 (73), 289 (42); Calcd ([M+1]<sup>+</sup>) 521.2400. Found 521.2420; Anal. Calcd ( $C_{28}H_{32}N_4O_6 \cdot 0.75H_2O$ ): C, 62.97; H, 6.32; N, 10.49. Found: C, 63.02; H, 5.89; N, 10.32. Maleate salt (BSU-9063), mp 130-135 °C dec. Dimethiodide, (BSU-9064), mp 238 °C dec.

25

Example 27

**2,7-Bis [3-(dimethylamino)propionamido]anthracene-9,10-dione BSU-9065.**

Chloroamide BSU-3304 (1.50 g, 3.6 mmol) was treated 30 with dimethylamine (10 ml of a 5.6M solution in EtOH) according to the general aminolysis procedure to give amide BSU-9065 (1.48 g, 94%) as a pale yellow solid; mp 202-203 °C; NMR  $\delta$  (DMSO) 2.18 (12H, s,  $CH_3$ ), 2.55 (8H, m,  $COCH_2CH_2$ ), 8.05 (2H, d,  $J = 9.0$ , H-3,6), 8.15 (2H, d,  $J = 9.0$ , H-4,5), 8.46 (2H, s, H-1,8), 10.68 (2H, s, NH); MS

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(rel intensity)  $m/z$  437 (100), 329 (11), 307 (42), 289 (22); Calcd ([M+1]<sup>+</sup>) 437.2189. Found 437.2170; Anal. Calcd ( $C_{24}H_{28}N_4O_4 \cdot 1.25H_2O$ ): C 62.8; H 6.7; N 12.21. Found C 62.76; H 6.53; N 12.06. Maleate salt (BSU-9066), mp 167-169 °C  
5 dec. Dimethiodide, (BSU-9067), mp 223-224 °C, Anal. Calcd ( $C_{26}H_{34}N_4O_4I_2 \cdot 0.75H_2O$ ): C 42.55; H 4.88; N 7.63; I 34.58. Found C 42.64; H 4.88; N 7.54; I 33.29.

Example 28

10 2,7-Bis[3-(diethylamino)propionamido]anthracene-9,10-dione  
 BSU-9068.

Chloroamide BSU-3304 was treated with diethylamine according to the general aminolysis procedure to give amide BSU-9068 (1.56 g, 88%) as a pale yellow solid; mp 215 °C; NMR  $\delta$  (DMSO) 0.98 (12H, t,  $J$  = 7.1,  $CH_3$ ), 2.50 (12H, qt,  $J$  = 7.1, 7.0,  $NCH_2$ ), 2.78 (4H, t,  $J$  = 7.0,  $COCH_2$ ), 8.04 (2H, dd,  $J$  = 8.5, 2.1, H-3,6), 8.15 (2H, d,  $J$  = 8.5, H-4,5), 8.45 (2H, d,  $J$  = 2.1, H-1,8), 10.75 (2H, s, NH); MS (rel intensity)  $m/z$  493 (100), 477 (12); Calcd ([M+1]<sup>+</sup>) 493.2815. Found 493.2800; Anal. Calcd ( $C_{28}H_{36}N_4O_4 \cdot 0.25H_2O$ ): C, 67.65; H, 7.4; N, 11.27. Found: C, 67.64; H, 7.21; N, 11.20. Maleate salt (BSU-9069), mp 154-156 °C; Dimethiodide, (BSU-9070), mp 196 °C.

25 Section B - Biological Assay

Biological assays are performed as follows:

An "in vitro" Telomeric repeat amplification protocol" TRAP assay using a standard telomerase protein extract from A2780 human ovarian carcinoma cells was carried out.  
 30 In previous experiments, A2780 and A2780cisR cells, where the latter represent a derived cisplatin-resistant strain, have been shown to exhibit telomerase activity.

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"in vitro" TRAP assay.

5 A modified TRAP assay (Mieczyslaw et al, Methods in Cell Science, 17: 1-15, 1995) is used involving quantitative PCR and harvesting of radiolabelled telomeric TTAGGG repeats on filters and quantification by liquid scintillation counting.

10 A2780 cells are lysed in a CHAPS lysis buffer which comprises 0.5% CHAPS (3-[(3-cholamidopropyl)-dimethylammino]-1-propanesulfonate), 10mM Tris-HCl [pH 7.5], 1mM MgCl<sub>2</sub>, 1mM EGTA, 5mM β mercaptoethanol, 10% glycerol, 0.1mM AEBSF [freshly added]). 0.04 µg of protein extract from A2780 cells in CHAPS lysis buffer is added to a PCR master mix in sterile Eppendorfs. The PCR 15 master mix contains:

20 26.95µl sterile water (to give final volume of 34µl); 4µl TRAP buffer (final concentration: 20mM Tris-HCl (pH 8.3), 68mM KCl, 1.5mM MgCl<sub>2</sub>, 1mM EDTA, 0.05% Tween 20); 1.25µl 2mM dNTP's; 1µl TS "forward" left primer (100µg/ml); 0.5µl BSA at 100µg/ml; and 3µCi δ-<sup>32</sup>P dCTP (at 10mCi/ml = 0.3µl)

The forward primer is of the following sequence:  
5' AATCCGTCGAGCAGAGTT 3'.

- 25 The following controls are run in each assay:
- A. lysis buffer (2µl).
  - B. Heat inactivation control (85° for 10 mins).
  - C. 2µl of "half-strength" protein extract (4µl of 125µg/ml) = 0.2µg
  - 30 D. untreated protein alone (0.04µg protein) (2µl)
  - E. 2µl of quarter strength protein extract to check for quantitation.

35 4µl of a compound of the invention dissolved in water at 500µM (or water) is then added at final concentrations

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of 50, 20, 10, 5 and 1 $\mu$ M.

These samples are then transferred to a PCR machine and held at 25°C for 20mins followed by 80°C for 5 mins.

(for the taq control drug is added at final concentration 5 of 50 $\mu$ M at this stage). The following "hot-start" PCR mix is then added to each tube:

7.6 $\mu$ l water

1 $\mu$ l CX reverse primer (100 $\mu$ g/ml)

primer = 3' AATCCCAATCCCAATCCCAATCCC 5'

10 1 $\mu$ l 10X TRAP buffer

0.4 $\mu$ l of 5U/ $\mu$ l Taq polymerase

and samples subjected to 31 PCR cycles of 94°C denaturing 30s; 50°C annealing 30s; 72°C 1 min.

Samples are then quickly pulse vortexed and 40 $\mu$ l of 15 PCR reaction transferred into a 1.5ml eppendorf tube.

800 $\mu$ l of 5% trichloroacetic acid (TCA) with 20mM tetrasodium pyrophosphate is added and samples left for 1hr on ice. TCA-precipitated PCR products are then harvested on Whatman filters (Millipore Unit) and filters

20 washed with 10ml 5% TCA mix and 10ml 70% ethanol for 5 mins to dryness. The amount of radioactivity present on each filter is then determined by liquid scintillation counting. Results for each agent are expressed relative to the untreated protein alone control (minus heat

25 inactivation control).

Table 1 below shows the assay results obtained for a selection of salt of the anthraquinones of the invention.

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5	Salt of Anthraquinone of Example No.	BSU Number	Telomerase Inhibition (CONC)					50% INHIB ( $\mu$ M)
			(50 $\mu$ M)	(20 $\mu$ M)	(10 $\mu$ M)	(5 $\mu$ M)	(1 $\mu$ M)	
4	BSU 9011	81.9	72.3	51.6	37.3	10.7	8.6	
5	BSU 9014	96.6	81.2	55.9	28.3	8.9	8.8	
6	BSU 9016	19.9	10.3	8.3	-	3.9	>50	
6	BSU 9017	82	58.5	40.5	-	18.6	14	
10	7	BSU 9023	93.2	62.3	40.9	19.3	2.9	13.2
8	BSU 9023	78.2	57	29	21.4	0.6	16.8	
13	BSU 9043	96.1	82.9	58.9	36.8	15.5	7.8	
14	BSU 9046	97.4	88.8	53.8	36.2	1.8	8.2	
16	BSU 9048	40.8	33.1	14.5	1.4	0	>50	
15	BSU 9049	94.8	74.4	50.1	8.4	0	10	
17	BSU 9051	100	100	80.1	37.2	37.4	6.4	
17	BSU 9052	100	100	72.5	53.9	33.4	4.4	
18	BSU 9054	100	91.9	82.1	55.9	6.6	4.2	
18	BSU 9055	100	91	62	35.6	0	7.5	
20	23	BSU 9057	100	100	100	79.5	0.6	3.1
18	BSU 9058	96	94.8	65.4	24.5	10.2	7.8	
26	BSU 9064	82.6	64.5	23.2	12	2.3	16.5	
27	BSU 9066	92.8	94.2	94.1	51.8	17.9	4.7	

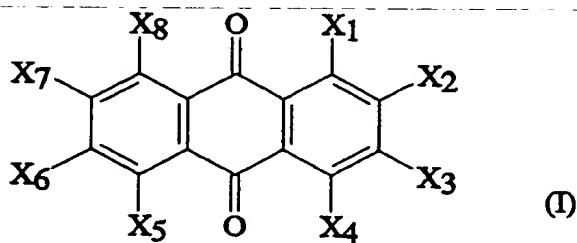
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CLAIMS

1. An anthraquinone of formula I or a pharmaceutically acceptable acid addition salt or quaternary ammonium salt thereof:

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in which:

each of  $X_1$ ,  $X_4$ ,  $X_5$  and  $X_8$ , which are the same or different, is H,  $\text{HNCO}(\text{CH}_2)_n\text{NR}^1\text{R}^2$ , OH, an unsubstituted or substituted alkyl group, an amino or substituted amino group or halogen, provided that at least one of  $X_1$ ,  $X_4$ ,  $X_5$  and  $X_8$  is  $\text{HNCO}(\text{CH}_2)_n\text{NR}^1\text{R}^2$ , and at most three of  $X_1$ ,  $X_4$ ,  $X_5$  and  $X_8$  are  $\text{HNCO}(\text{CH}_2)_n\text{NR}^1\text{R}^2$  and provided that when  $X_1$  and  $X_4$  are both  $\text{HNCO}(\text{CH}_2)_n\text{NR}^1\text{R}^2$   $X_5$  or  $X_8$  is  $\text{HNCO}(\text{CH}_2)_n\text{R}^1\text{R}^2$ ;

each of  $R^1$  and  $R^2$ , which are the same or different, is an unsubstituted or substituted alkyl group or  $R^1$  and  $R^2$  together with the nitrogen atom to which they are attached represent a substituted or unsubstituted heterocyclic group, and  $n$  is an integer of from 1 to 6;

each of  $X_2$ ,  $X_3$ ,  $X_6$  and  $X_7$ , which are the same or different, is H, an unsubstituted or substituted alkyl group or halogen;

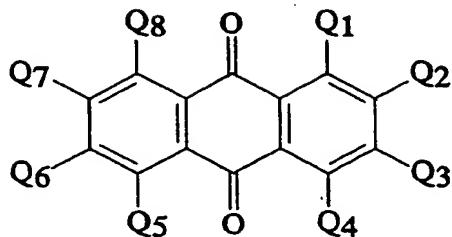
provided that:

when  $X_1$  is  $\text{HNCO}(\text{CH}_2)_n\text{NR}^1\text{R}^2$ , each of  $X_2$  to  $X_8$  is hydrogen and  $n$  is 2, either  $R^1$  and  $R^2$  do not both represent ethyl, or  $R^1$  and  $R^2$  together with the nitrogen atom to which they are attached do not represent piperidino or 2-hydroxymethyl-piperidino; or

an anthraquinone of formula II or a pharmaceutically

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acceptable acid addition salt or quaternary ammonium salt thereof:



in which:

each of Q<sub>2</sub>, Q<sub>3</sub>, Q<sub>6</sub> and Q<sub>7</sub>, which are the same or different, is H, HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>3</sup>R<sup>4</sup>, an unsubstituted or substituted alkyl group, an amino or substituted amino group or halogen, provided that at least one of Q<sub>2</sub>, Q<sub>3</sub>, Q<sub>6</sub> and Q<sub>7</sub> is HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>3</sup>R<sup>4</sup>, and at most three of Q<sub>2</sub>, Q<sub>3</sub>, Q<sub>6</sub> and Q<sub>7</sub> are HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>3</sup>R<sup>4</sup>, and provided that when Q<sub>2</sub> and Q<sub>6</sub> are both HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>3</sup>R<sup>4</sup> Q<sub>3</sub> or Q<sub>7</sub> is HNCO(CH<sub>2</sub>)<sub>n</sub>R<sup>3</sup>R<sup>4</sup>;

each of R<sup>3</sup> and R<sup>4</sup>, which are the same or different, is an unsubstituted or substituted alkyl group or R<sup>3</sup> and R<sup>4</sup> together with the nitrogen atom to which they are attached represent a substituted or unsubstituted heterocyclic group, and n is an integer of from 1 to 6;

each of Q<sub>1</sub>, Q<sub>4</sub>, Q<sub>5</sub> and Q<sub>8</sub>, which are the same or different is H, OH, an amino or substituted amino group, an unsubstituted or substituted alkyl group or halogen.

2. An anthraquinone according to claim 1 having two HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>1</sup>R<sup>2</sup> or HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>3</sup>R<sup>4</sup> groups or a pharmaceutically acceptable acid addition salt or quaternary ammonium salt thereof.

3. A compound according to claim 1 in which each group R<sup>1</sup> is the same and each group R<sup>2</sup> is the same or in which each group R<sup>3</sup> is the same and each group R<sup>4</sup> is the same.

35 4. A compound according to claim 1 wherein n is 2.

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5. A compound according to claim 1 wherein R<sup>1</sup> and R<sup>2</sup> or R<sup>3</sup> and R<sup>4</sup> are the same.

6. A compound according to claim 1 wherein R<sup>1</sup> and R<sup>2</sup> or R<sup>3</sup> and R<sup>4</sup> together with the nitrogen atom to which they are attached represent a substituted or unsubstituted pyrrolidino, morpholino or piperidino group.

7. A compound according to claim 1 wherein X<sub>1</sub> and X<sub>5</sub> are HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>1</sup>R<sup>2</sup>.

8. A compound according to claim 7, wherein X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>6</sub>, X<sub>7</sub> and X<sub>8</sub> are each H.

9. A compound according to claim 1 wherein X<sub>1</sub> and X<sub>8</sub> are HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>1</sup>R<sup>2</sup>.

10. A compound according to claim 9 wherein X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> and X<sub>7</sub> are each H.

11. A compound according to claim 1 wherein Q<sub>2</sub> and Q<sub>7</sub> are HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>3</sup>R<sup>4</sup>.

12. A compound according to claim 11 wherein Q<sub>1</sub>, Q<sub>3</sub>, Q<sub>4</sub>, Q<sub>5</sub>, Q<sub>6</sub> and Q<sub>8</sub> are each H.

13. A compound according to claim 1 selected from:  
20 1,5-Bis(3-piperidinopropionamido)anthracene-9,10-dione;  
1,5-Bis(3-pyrrolidinopropionamido)anthracene-9,10-dione;  
1,5-Bis(3-morpholinopropionamido)anthracene-9,10-dione;  
1,5-Bis[3-(dimethylamino)propionamido]anthracene-9,10-  
dione; 1,5-Bis[3-(diethylamino)propionamido]anthracene-

25 9,10-dione;

1,5-Bis(3-piperidinopropionamido)anthracene-9,10-dione  
diacetate salt;

1,5-Bis(3-piperidinopropionamido)anthracene-9,10-dione  
N,N'-Dimethiodide;

30 1,8-Bis(3-piperidinopropionamido)anthracene-9,10-dione;  
1,8-Bis(3-pyrrolidinopropionamido)anthracene-9,10-dione;  
1,8-Bis(3-morpholinopropionamido)anthracene-9,10-dione;  
1,8-Bis[3-(dimethylamino)propionamido]anthracene-9,10-  
dione;

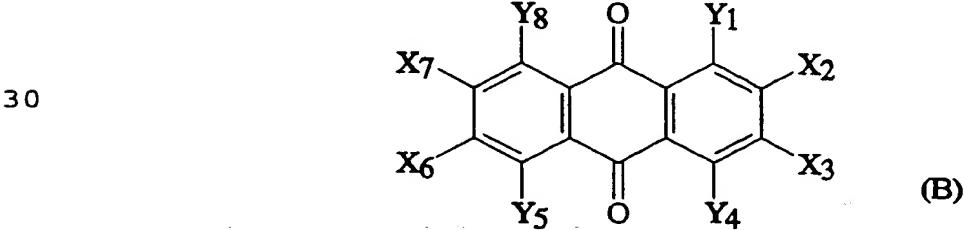
35 1,8-Bis[3-(diethylamino)propionamido]anthracene-9,10-

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- dione;
- 1,5-Bis(3-piperidinopropionamido)anthracene-9,10-dione diacetate salt;
- 1,5-Bis(3-piperidinopropionamido)anthracene-9,10-dione 5 *N,N'*-Dimethiodide;
- 1,8-Bis(3-piperidinopropionamido)anthracene-9,10-dione diacetate salt;
- 1,8-Bis(3-piperidinopropionamido)anthracene-9,10-dione 10 *N,N'*-Dimethiodide;
- 1,8-Bis(3-morpholinopropionamido)anthracene-9,10-dione maleate salt;
- 2,7-Bis(3-piperidinopropionamido)anthracene-9,10-dione;
- 2,7-Bis(3-pyrrolidinopropionamido)anthracene-9,10-dione;
- 2,7-Bis(3-morpholinopropionamido)anthracene-9,10-dione;
- 15 2,7-Bis[3-(dimethylamino)propionamido]anthracene-9,10-dione;
- 2,7-Bis[3-(diethylamino)propionamido]anthracene-9,10-dione;
- 2,7-Bis(3-piperidinopropionamido)anthracene-9,10-dione 20 maleate salt; and
- 2,7-Bis(3-piperidinopropionamido)anthracene-9,10-dione *N,N'*-Dimethiodide.

14. A process for the production of an anthraquinone according to claim 1, which process 25 comprises:

i) reacting a intermediate of formula (B):



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in which:

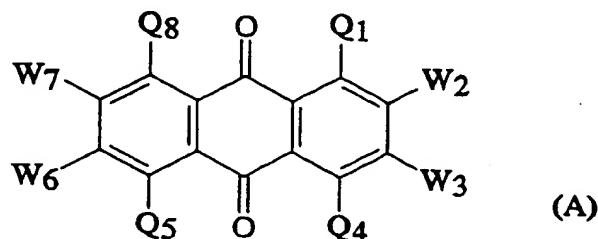
each of  $Y_1$ ,  $Y_4$ ,  $Y_5$  and  $Y_8$ , which are the same or different, is H,  $\text{HNCO}(\text{CH}_2)_n\text{Z}$ , OH, an unsubstituted or substituted alkyl group, an amino or substituted amino group or halogen, provided that at least one of  $Y_1$ ,  $Y_4$ ,  $Y_5$  and  $Y_8$  is  $\text{HNCO}(\text{CH}_2)_n\text{Z}$ , wherein Z is a leaving group and n is an integer of from 1 to 6, and  $X_2$ ,  $X_3$ ,  $X_6$  and X, as defined in claim 1;

with the compound of formula (C) :

10  $\text{R}^1\text{R}^2\text{NH}$  (C)

wherein  $R^1$  and  $R^2$  are as defined in claim 1; or  
ii) reacting a intermediate of formula (A) :

15



20 in which:

each of  $W_2$ ,  $W_3$ ,  $W_5$  and  $W_7$ , which are the same or different, is H,  $\text{HNCO}(\text{CH}_2)_n\text{Z}$ , an unsubstituted or substituted alkyl group, an amino or substituted amino group or halogen, provided that at least one of  $W_2$ ,  $W_3$ ,  $W_6$  and  $W_7$  is  $\text{HNCO}(\text{CH}_2)_n\text{Z}$  wherein Z is a leaving group and n is an integer of from 1 to 6, and  $Q_1$ ,  $Q_4$ ,  $Q_5$  and  $Q_8$  are as defined in claim 1;

with a compound of formula (D) :

30

$\text{R}^3\text{R}^4\text{NH}$  (D)

wherein  $R^3$  and  $R^4$  as defined in claim 1.

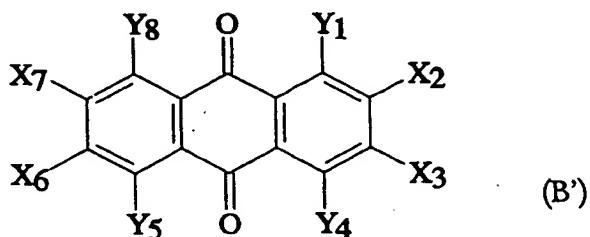
15. A process for producing an anthraquinone of formula (I) as defined in claim 1 in which at least two of  $X_1$ ,  $X_4$ ,  $X_5$  and  $X_8$  are  $\text{HNCO}(\text{CH}_2)_n\text{R}^1\text{R}^2$  and in which at least two of the groups  $R^1$  are not the same and/or at least two of

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the groups R<sup>2</sup> are not the same, which process comprises:-

- (i) reacting an intermediate of formula (B')

5



10 in which:

each of Y<sub>1</sub>, Y<sub>4</sub>, Y<sub>5</sub> and Y<sub>8</sub>, which are the same or different is, H, HNCO(CH<sub>2</sub>)<sub>n</sub>Z, OH, an unsubstituted or substituted alkyl group, an amino or substituted amino group, halogen or NO<sub>2</sub>, provided that at least one of Y<sub>1</sub>, Y<sub>4</sub>, Y<sub>5</sub> and Y<sub>8</sub> is HNCO(CH<sub>2</sub>)<sub>n</sub>Z and at least one of Y<sub>1</sub>, Y<sub>4</sub>, Y<sub>5</sub> and Y<sub>8</sub> is NO<sub>2</sub>, wherein Z is a leaving group and n is an integer of from 1 to 6, and X<sub>2</sub>, X<sub>3</sub>, X<sub>6</sub> and X<sub>7</sub> are as defined in claim 1, with a compound of formula (C)



20

wherein R<sup>1</sup> and R<sup>2</sup> are as defined in claim 1 to convert the or each group HNCO(CH<sub>2</sub>)<sub>n</sub>Z to a group X<sub>1</sub>, X<sub>4</sub>, X<sub>5</sub> or X<sub>8</sub> which is HNCO(CH<sub>2</sub>)<sub>n</sub>NR<sup>1</sup>R<sup>2</sup> as defined in claim 1;

25 (ii) converting the or each group NO<sub>2</sub> group to an NH<sub>2</sub> group;

(iii) reacting the product of step (ii) with Z(CH<sub>2</sub>)<sub>n</sub>COZ wherein Z is a leaving group and n is an integer of from 1 to 6, to convert the or each NH<sub>2</sub> group into HNCO(CH<sub>2</sub>)<sub>n</sub>Z;

30 (iv) reacting the product of step (iii) with a compound of formula (C'):



35 wherein R<sup>1'</sup> and R<sup>2'</sup> have the same definition as R<sup>1</sup> and

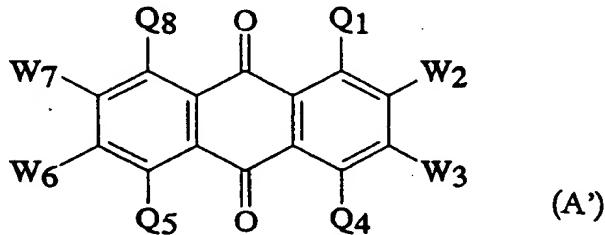
- 49 -

$R^2$  in claim 1, with the proviso that the compound of formula (C') is not identical to the compound of formula (C) used in step (i), to give a compound of formula (I); or

5 a process for producing an anthraquinone of formula (II) as defined in claim 1 in which at least two of  $Q_2$ ,  $Q_3$ ,  $Q_6$  and  $Q_7$  are  $HNCO(CH_2)_nR^3R^4$  and in which at least two of the groups  $R^3$  are not the same and/or at least two of the groups  $R^4$  are not the same, which process comprises:

10 (i) reacting an intermediate of formula (A'):

15



in which:

20 each of  $W_2$ ,  $W_3$ ,  $W_6$  and  $W_7$ , which are the same or different is, H,  $HNCO(CH_2)_nZ$ , an unsubstituted or substituted alkyl group, an amino or substituted amino group, halogen or  $NO_2$ , provided that at least one of  $W_2$ ,  $W_3$ ,  $W_6$  and  $W_7$  is  $HNCO(CH_2)_nZ$  and at least one of  $W_2$ ,  $W_3$ ,  $W_6$  and  $W_7$  is  $NO_2$ , wherein Z is a leaving group and n is an integer of from 1 to 6, and  $Q_1$ ,  $Q_4$ ,  $Q_5$  and  $Q_8$  are as defined in claim 1; with a compound of formula (D):



wherein  $R^3$  and  $R^4$  are as defined in claim 1, to convert the or each group  $HNCO(CH_2)_nZ$  to a group  $Q_2$ ,  $Q_3$ ,  $Q_6$  or  $Q_7$ , which is  $HNCO(CH_2)_nNR^3R^4$  as defined in claim 1;

(ii) converting the or each group  $NO_2$  group to an  $NH_2$  group;

(iii) reacting the product of step (ii) with  $Z(CH_2)_nCOZ$  wherein Z is a leaving group and n is an integer

- 50 -

of from 1 to 6, to convert the or each NH<sub>2</sub> group into HNCO(CH<sub>2</sub>)<sub>n</sub>Z;

(iv) reacting the product of step (iii) with a compound of formula (D'):

5

R<sup>3</sup>'R<sup>4</sup>'NH (D')

wherein R<sup>3</sup>' and R<sup>4</sup>' have the same definition as R<sup>3</sup> and R<sup>4</sup> in claim 1, with the proviso that the compound of formula (D') is not identical to the compound of formula (D) used in step (i), to give a compound of formula (I).

10

16. A process for the production of a quaternary ammonium salt of an anthraquinone of formula I or formula II according to claim 1 which process comprises treating an anthraquinone of formula I or II with an alkylating agent.

15

17. A compound according to claim 1 for use in the inhibition of telomerase.

18. A compound according to claim 17 for use in the treatment of cancer.

20

19. A pharmaceutical composition comprising a compound according to claim 1 and a pharmaceutically acceptable carrier or diluent thereof.

20. Use of a compound according to claim 1 in the manufacture of a medicament for inhibiting the activity of telomerase.

25

21. Use according to claim 20 for the manufacture of a medicament for use in the treatment of cancer.

22. A method of treating a host suffering from cancer which method comprises administering thereto a pharmaceutical effective amount of a compound of formula

30

(I) or formula (II) as defined in claim 1.

# INTERNATIONAL SEARCH REPORT

International Application No  
PCT/GB 97/03444

**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 6 C07C237/04 A61K31/16 C07D295/14 A61K31/445

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
IPC 6 C07C A61K C07D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 91 00265 A (CANCER RESEARCH TECHNOLOGY LTD) 10 January 1991 cited in the application see claims; examples ---	1-22
A	AGBANDJE, MAVIS ET AL: "Anthracene-9,10-diones as potential anticancer agents. Synthesis, DNA-binding, and biological studies on a series of 2,6-disubstituted derivatives" J. MED. CHEM. (1992), 35(8), 1418-29 CODEN: JMCMAR; ISSN: 0022-2623, XP002063825 cited in the application see page 1419 ---	1-22 -/-



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

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# INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 97/03444

**C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT**

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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A	COLLIER, DAVID A. ET AL: "Synthesis, molecular modeling, DNA binding, and antitumor properties of some substituted amidoanthraquinones" J. MED. CHEM. (1988), 31(4), 847-57 CODEN: JMCMAR;ISSN: 0022-2623, XP002063827 cited in the application see page 847 - page 848 ---	1-22
A	US 3 859 315 A (SANTILLI ARTHUR A ET AL) 7 January 1975 see claims ---	1-22
A	WO 86 00892 A (BIBER RUDOLF) 13 February 1986 see claims ---	1-22
A	HOFFMANN, SIEGFRIED ET AL: "Mono- and bis-basic anthraquinones" Z. CHEM. (1986), 26(6), 206-7 CODEN: ZECEAL;ISSN: 0044-2402, XP002063828 see page 206 ---	1-22
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A	GATTO, BARBARA ET AL: "Peptidyl Anthraquinones as Potential Antineoplastic Drugs: Synthesis, DNA Binding, Redox Cycling, and Biological Activity" J. MED. CHEM. (1996), 39(16), 3114-3122 CODEN: JMCMAR;ISSN: 0022-2623, XP002063831 see page 3115 -----	1-22

# INTERNATIONAL SEARCH REPORT

Information on patent family members

Inte	lational Application No
PCT/GB 97/03444	

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